

Features

- 1620UT SSG is a high thermal performance, structural silicone glazed curtain wall system
- Innovative design delivers high thermal performance while leveraging 1600 Wall System architecture
- 1620UT SSG has a 2" narrow (50.8) sightline
- Standard infill options 1/4" (6.4), 1" (25.4), and 1-3/4" (44.5)
- Standard 6" (152.4) or 7-1/2" (190.5) depth systems for double glazed 1" (25.4) infill and 6-3/4" (171.5) or 8-1/4" (209.6) depth for triple glazed 1-3/4" (44.5) infill
- Thermally Broken by means of a continuous 1" (25.4) low conductance engineered polymer
- Comprehensively tested to high performance air, water, structural, seismic, thermal, and acoustical standards
- Concealed fastener joinery creates smooth, monolithic appearance
- Open-back horizontals and perimeters are available for cost savings
- Shear block fabrication method
- Corner mullions and Splayed mullions
- Offers integrated entrance framing systems
- Silicone compatible glazing materials for long-lasting seals
- Two color option
- Permanodic® anodized finishes option
- Painted finishes in standard and custom choices

Optional Features

- Steel reinforcing
- Rain screen and backpans
- Deep covers
- Fiberglass pressure plates
- Heavy-weight mullions
- Profit\$Maker® Plus die sets

Product Applications

- Ideal for low to mid-rise applications where high performance is desired

For specific product applications,
consult your Kawneer representative.

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Architects – Most extrusion and window types illustrated in this catalog are standard products for Kawneer. These concepts have been expanded and modified to afford you design freedom. Some miscellaneous details are non-standard and are intended to demonstrate how the system can be modified to expand design flexibility. Please contact your Kawneer representative for further assistance.

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Metric (SI) conversion figures are included throughout these details for reference. Numbers in parentheses () are millimeters unless otherwise noted.

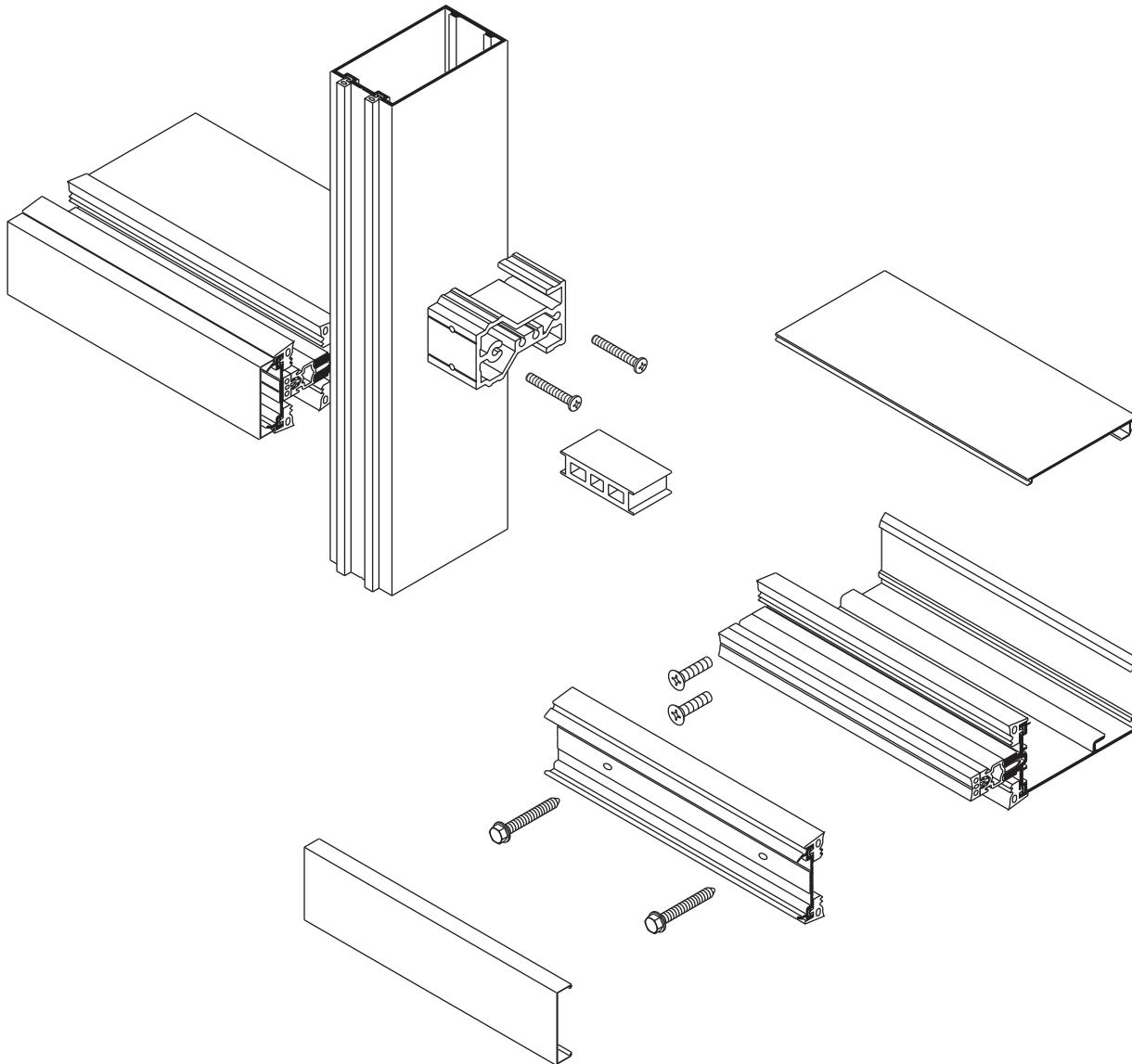
The following metric (SI) units are found in these details:

m – meter
cm – centimeter
mm – millimeter
s – second
Pa – pascal
MPa – megapascal

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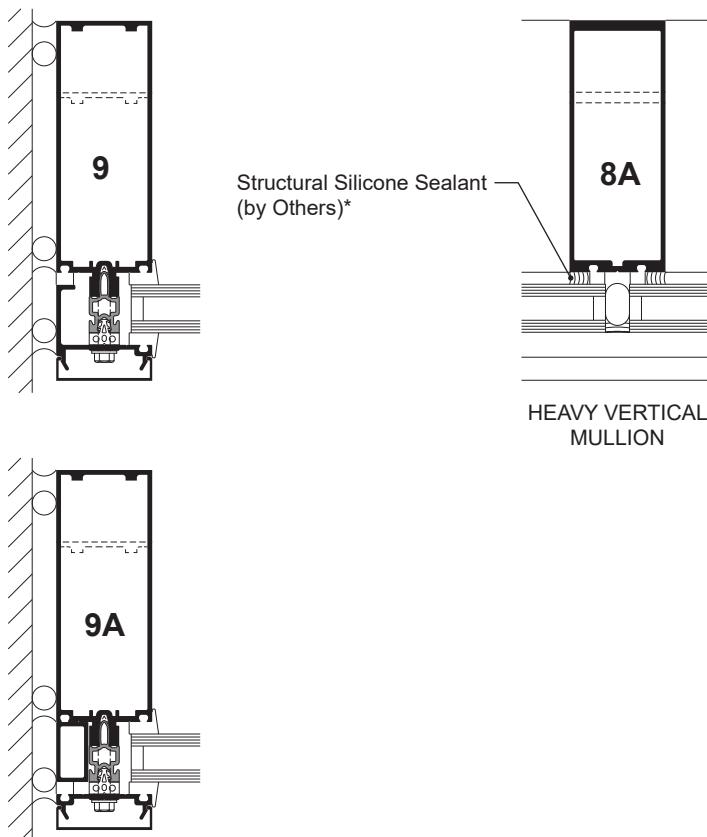
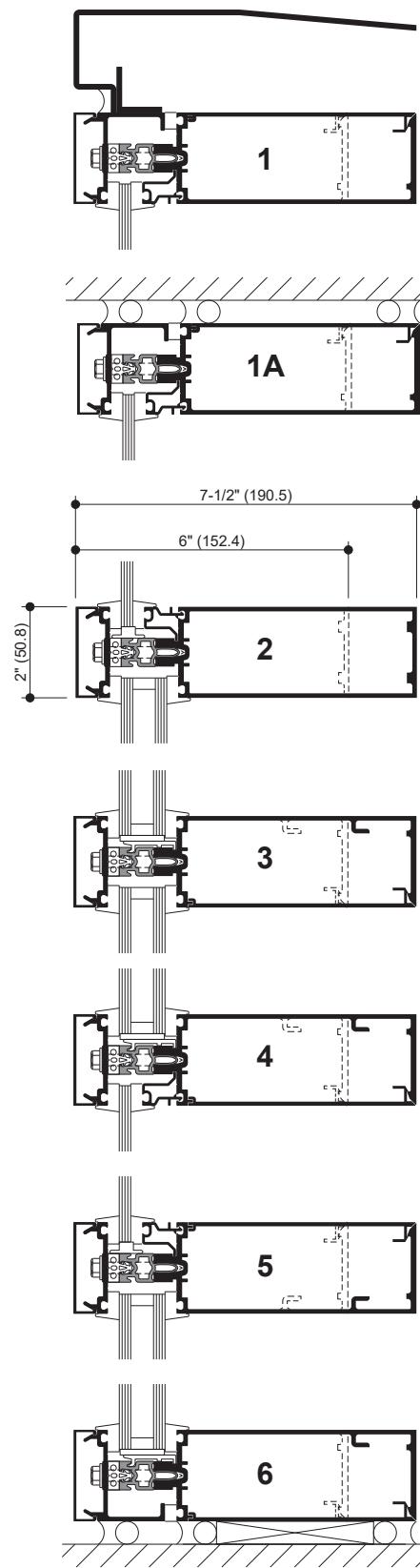
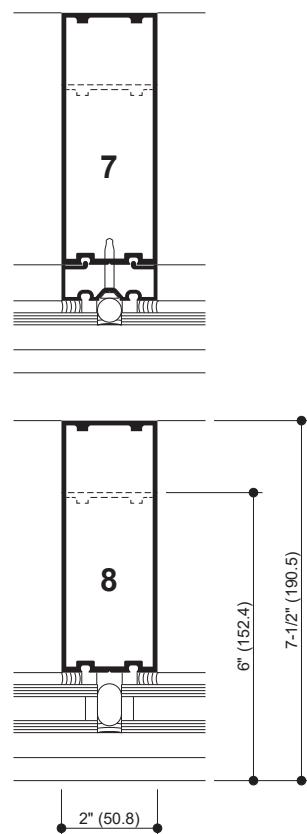
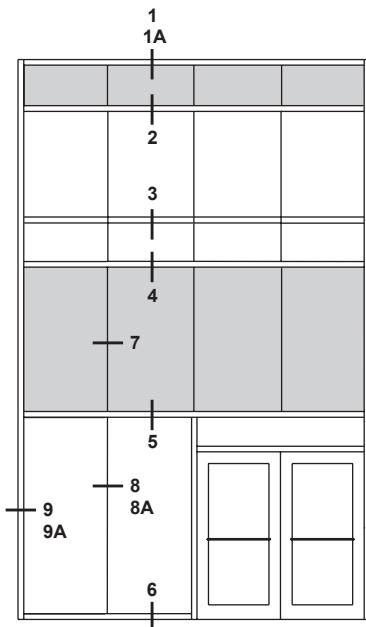
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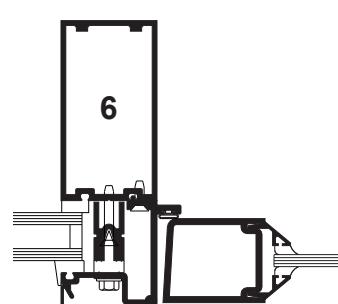
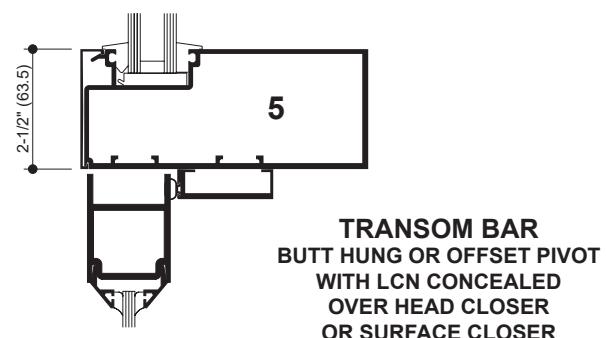
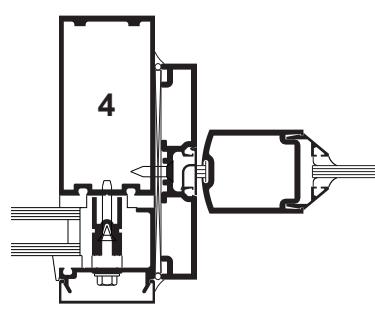
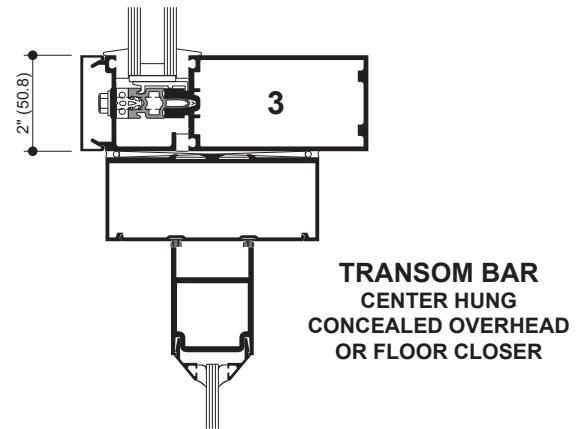
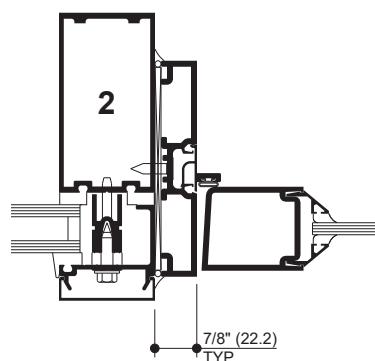
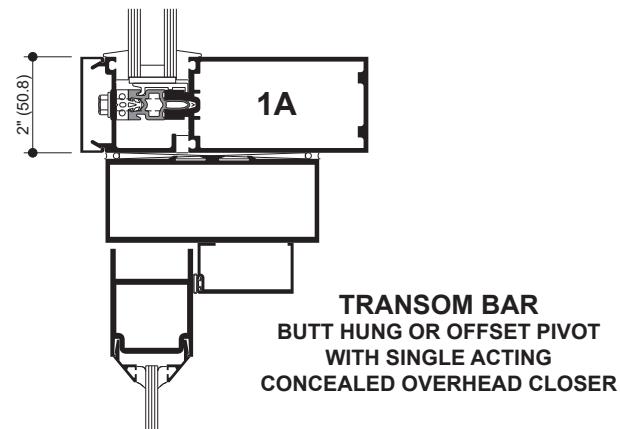
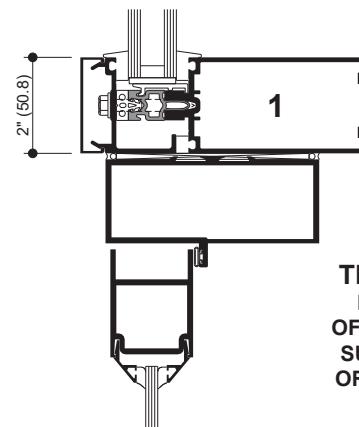
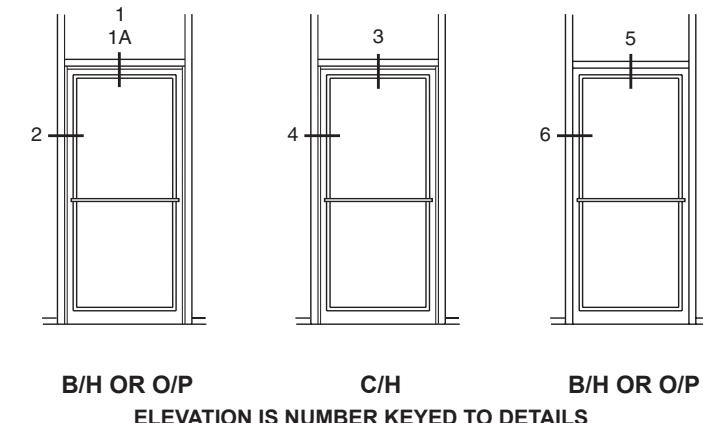
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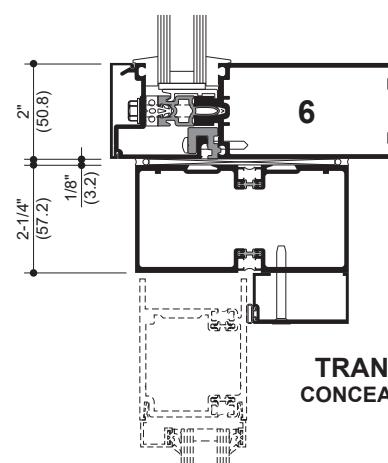
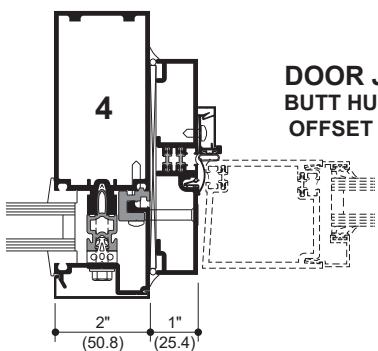
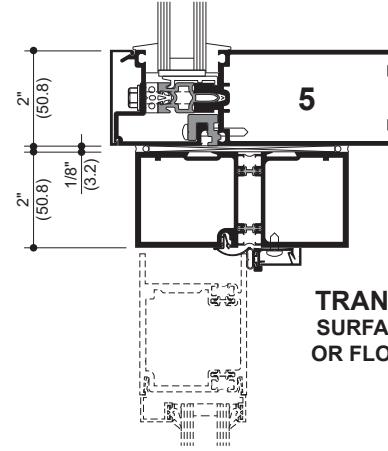
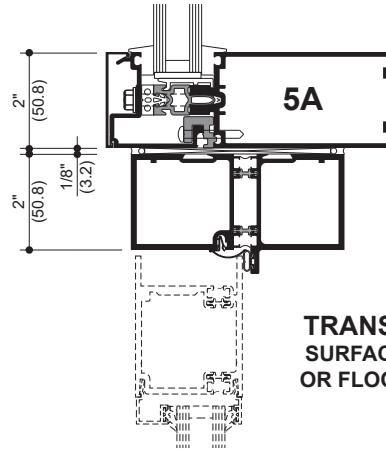
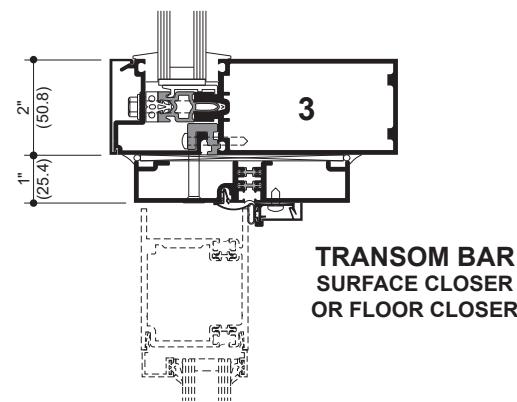
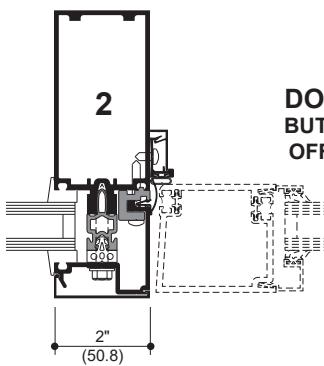
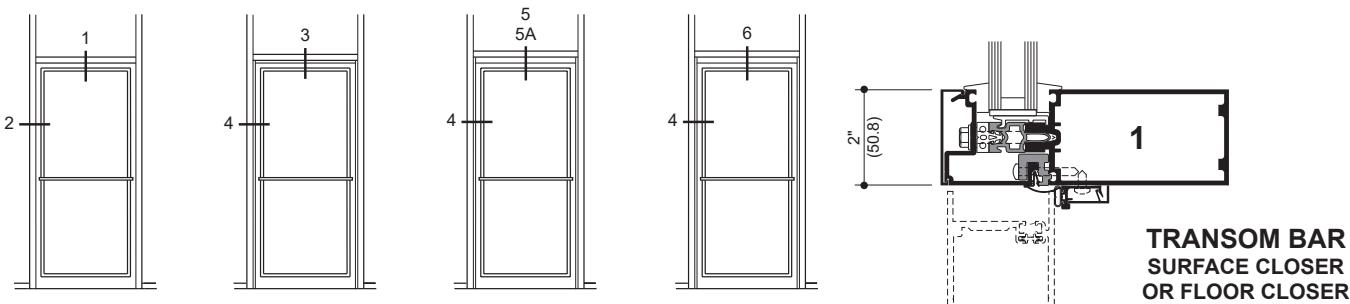
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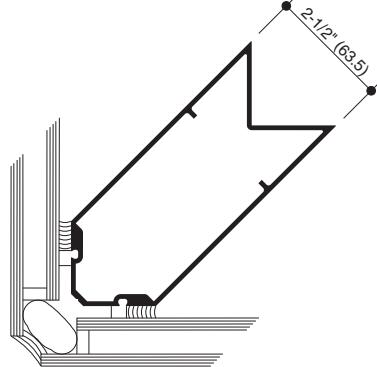
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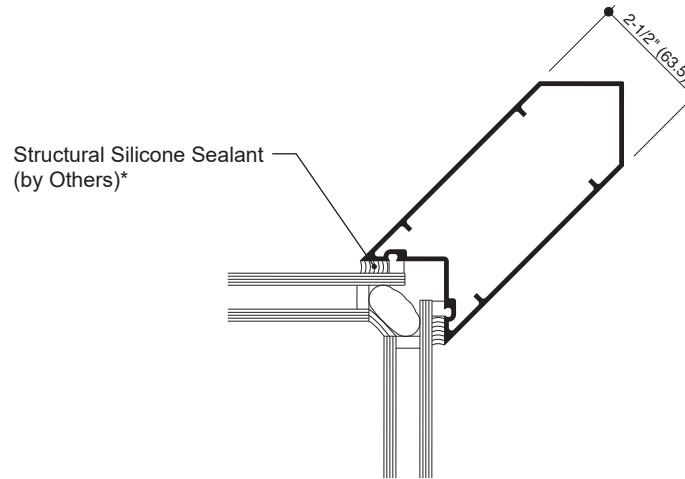
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NOTE: 6" SYSTEM SHOWN, 7-1/2" SYSTEM SIMILAR.

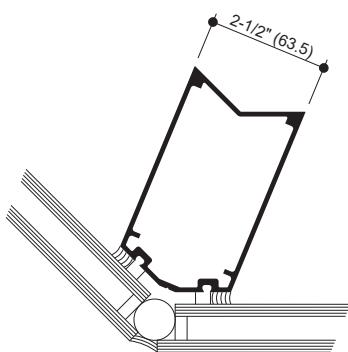
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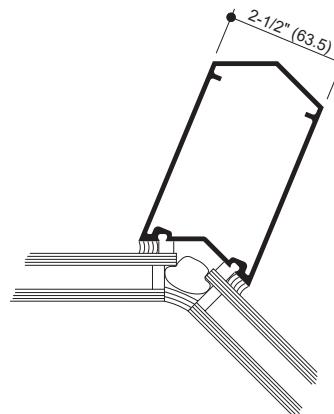
90° OUTSIDE CORNER



90° INSIDE CORNER



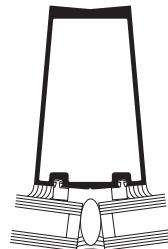
135° OUTSIDE CORNER



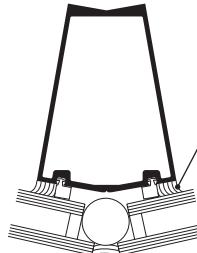
135° INSIDE CORNER

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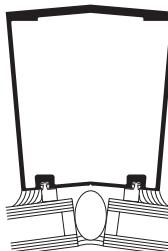
10°



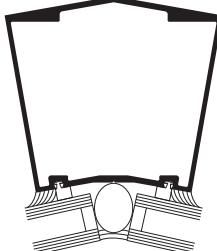
20°

Structural Silicone Sealant
(by Others)*

OUTSIDE SPLAYED MULLIONS



10°



20°

INSIDE SPLAYED MULLIONS

OTHER SPLAY OPTIONS AVAILABLE

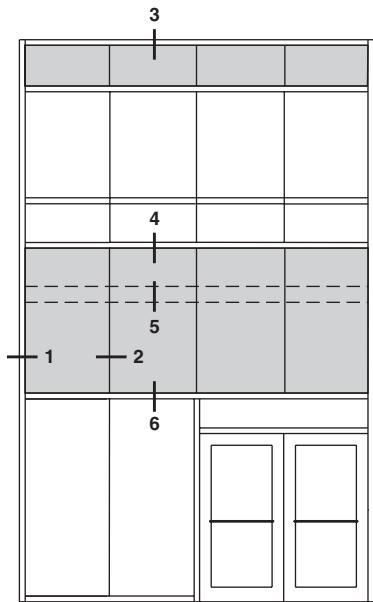
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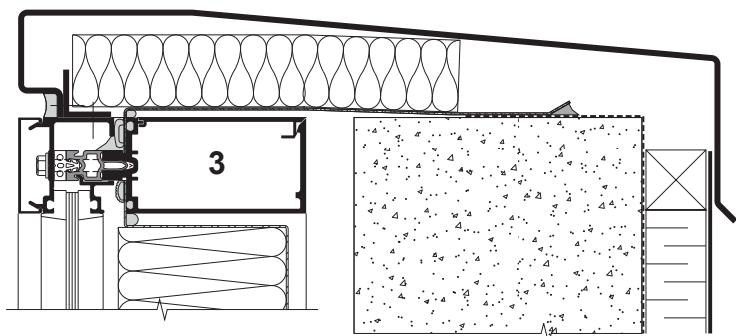
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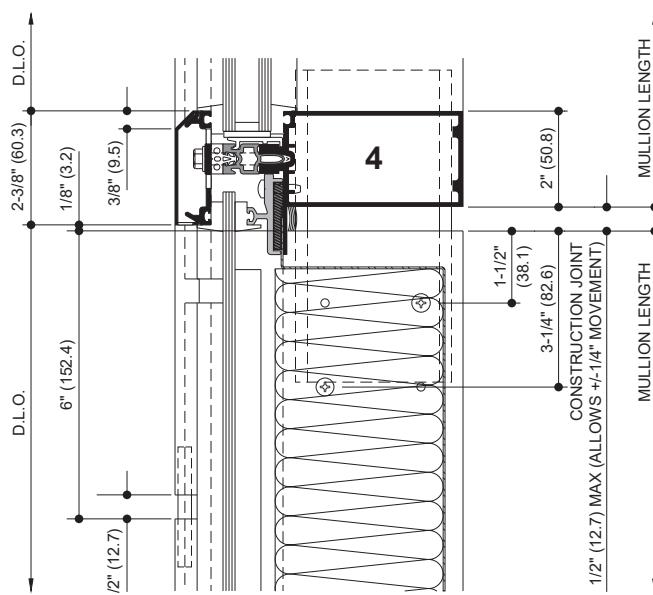


ELEVATION IS NUMBER KEYED TO DETAILS

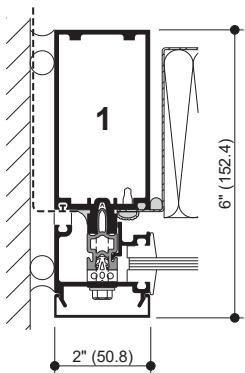
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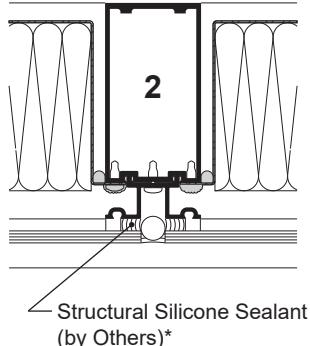
HEAD TRANSOM AT PARAPET FLASHING



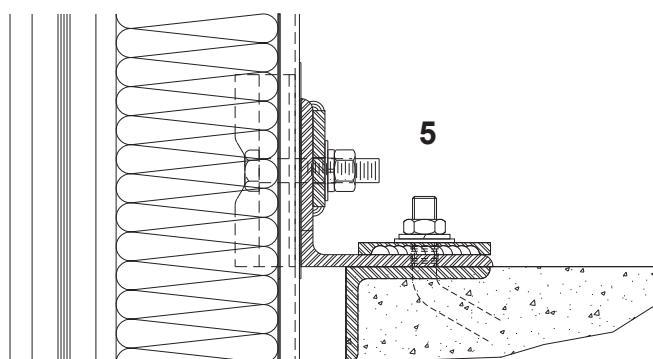
EXPANSION JOINT



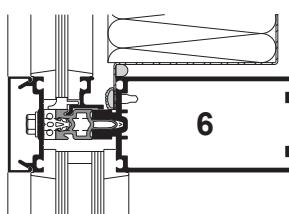
JAMB MULLION
AT SPANDREL
(With vapor barrier tie-in)



MULLION AT SPANDREL



TYPICAL DEADLOAD ANCHOR



TRANSOM - SPANDREL OVER VISION

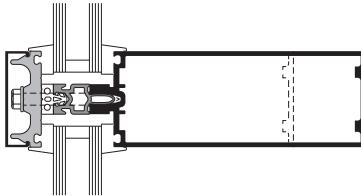
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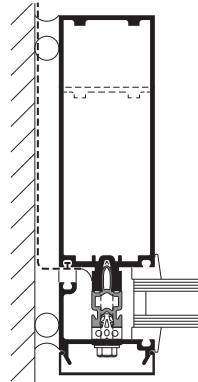
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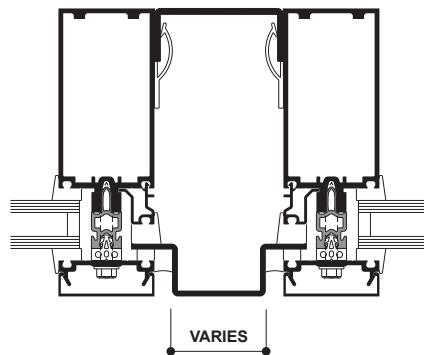
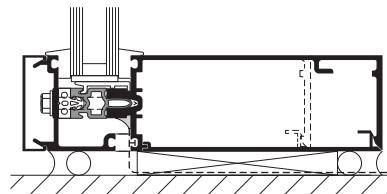
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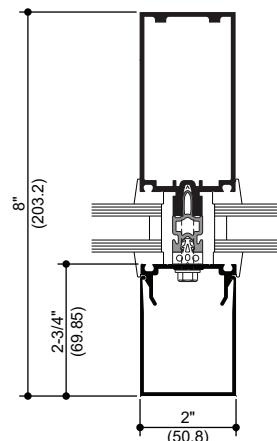
**WITH FIBERGLASS
PRESSURE PLATE**



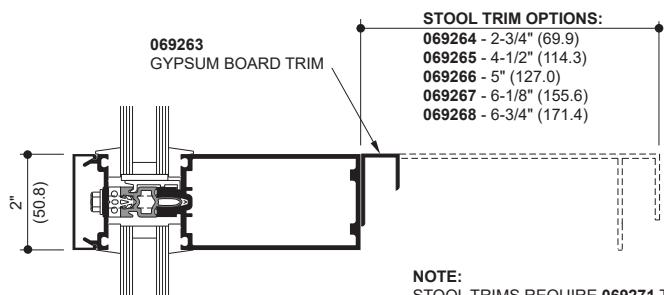
WITH VAPOR BARRIER TIE-IN



DOUBLE MULLION



**OPTIONAL MULLION
OPTIONAL COVER**



INTERIOR STOOL TRIM

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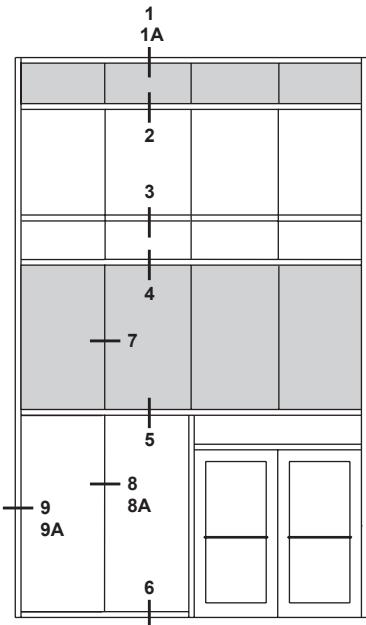
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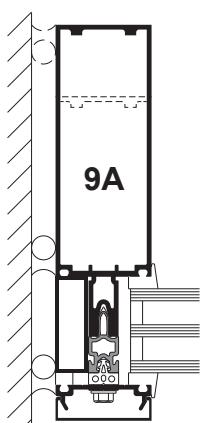
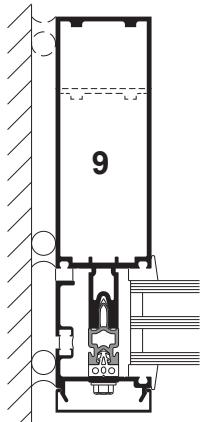
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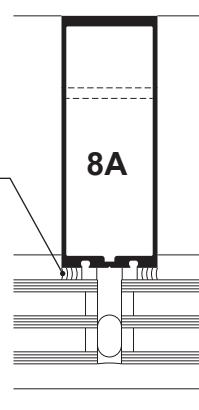
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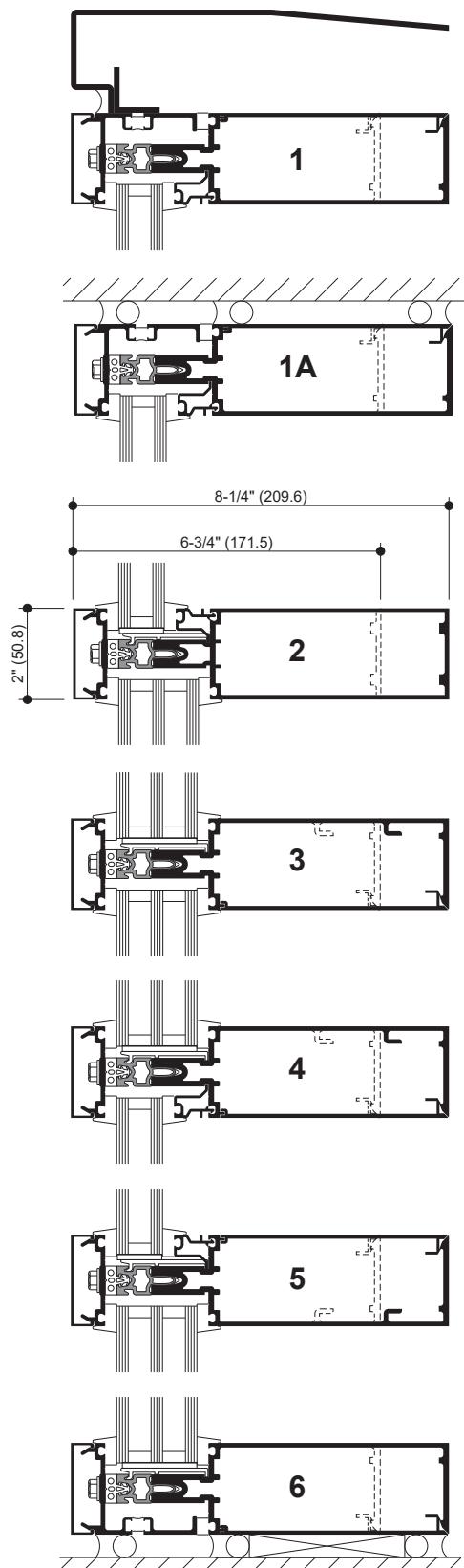
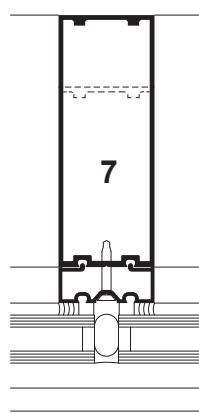
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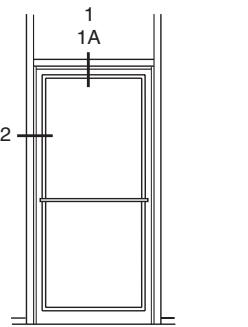
Structural Silicone Sealant
(by Others)*



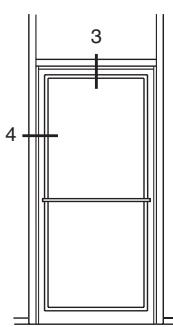
HEAVY VERTICAL
MULLION



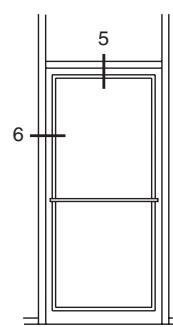
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B/H OR O/P

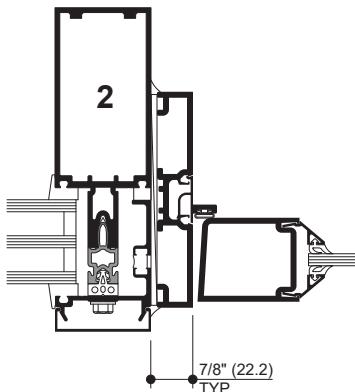
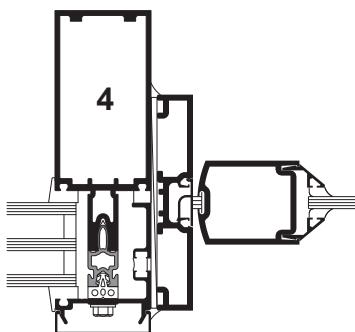
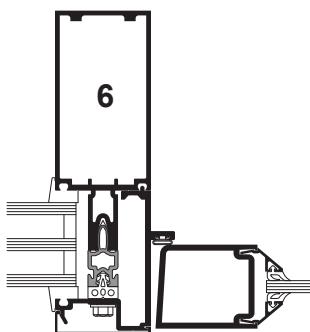
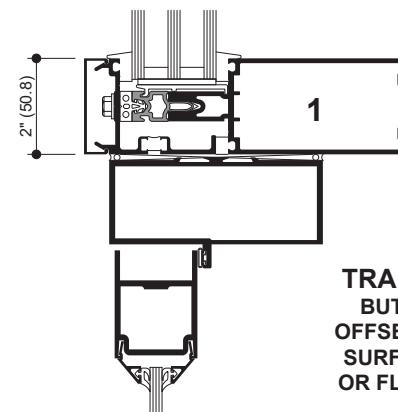
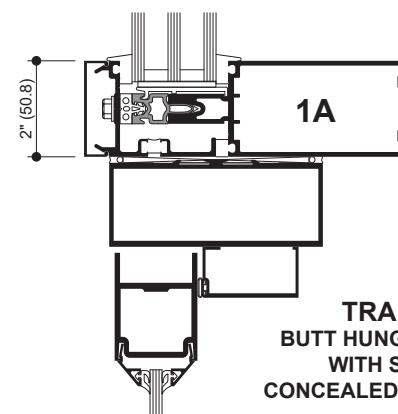
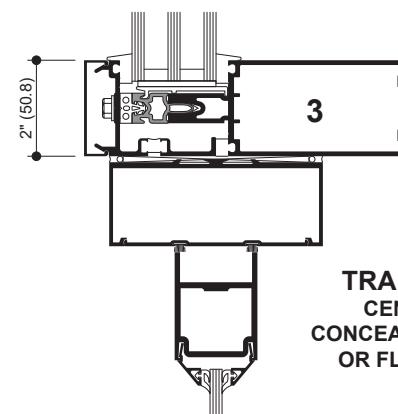
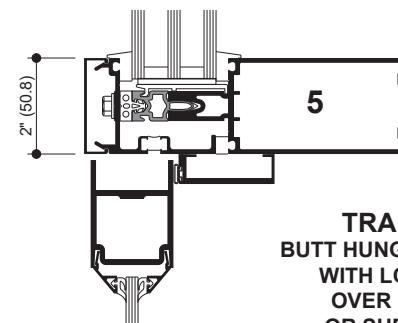


C/H



B/H OR O/P

ELEVATION IS NUMBER KEYED TO DETAILS

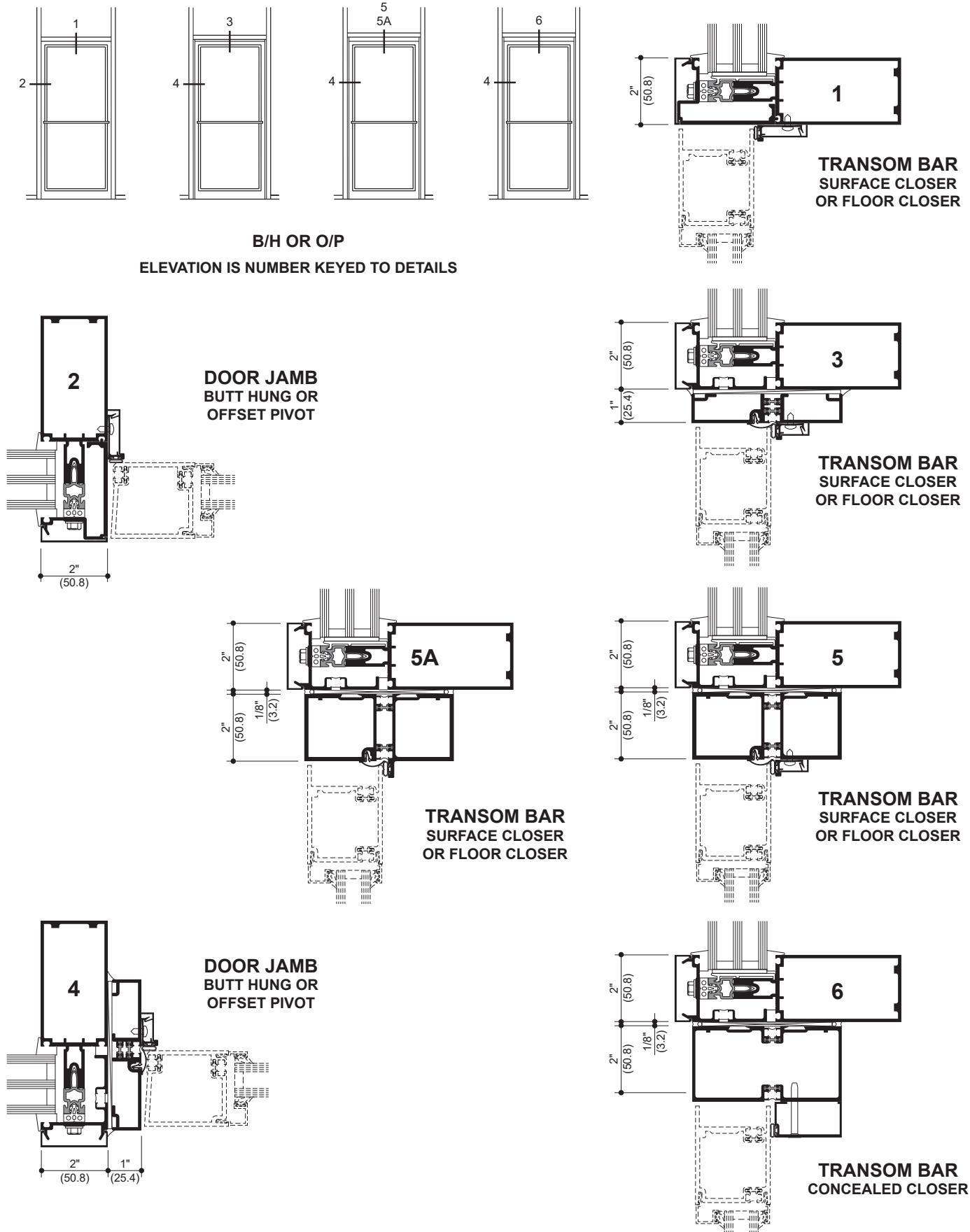
DOOR JAMB
BUTT HUNG OR
OFFSET PIVOTDOOR JAMB
CENTER HUNGDOOR JAMB
BUTT HUNG OR
OFFSET PIVOTTRANSOM BAR
BUTT HUNG OR
OFFSET PIVOT WITH
SURFACE CLOSER
OR FLOOR CLOSERTRANSOM BAR
BUTT HUNG OR OFFSET PIVOT
WITH SINGLE ACTING
CONCEALED OVERHEAD CLOSERTRANSOM BAR
CENTER HUNG
CONCEALED OVERHEAD
OR FLOOR CLOSERTRANSOM BAR
BUTT HUNG OR OFFSET PIVOT
WITH LCN CONCEALED
OVER HEAD CLOSER
OR SURFACE CLOSER

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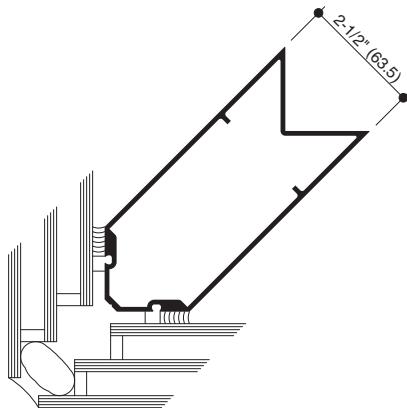
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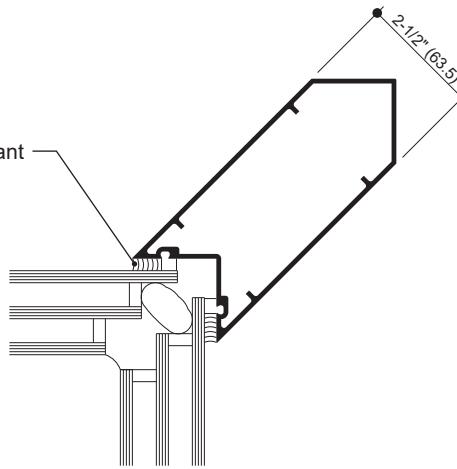
Additional information and CAD details are available at www.kawneer.com

NOTE: 6-3/4" SYSTEM SHOWN, 8-1/4" SYSTEM SIMILAR.

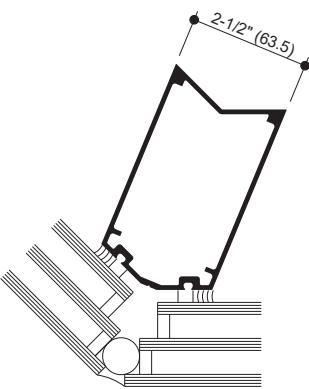


90° OUTSIDE CORNER

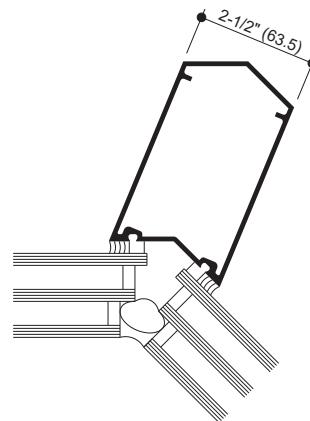
Structural Silicone Sealant
(by Others)*



90° INSIDE CORNER



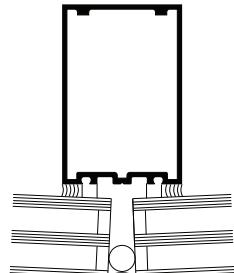
135° OUTSIDE CORNER



135° INSIDE CORNER

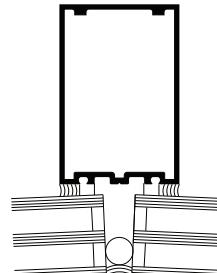
* **INSTALLER NOTE:** Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.

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0° TO 5°

OUTSIDE SPLAYED MULLIONS



0° TO 5°

INSIDE SPLAYED MULLIONS

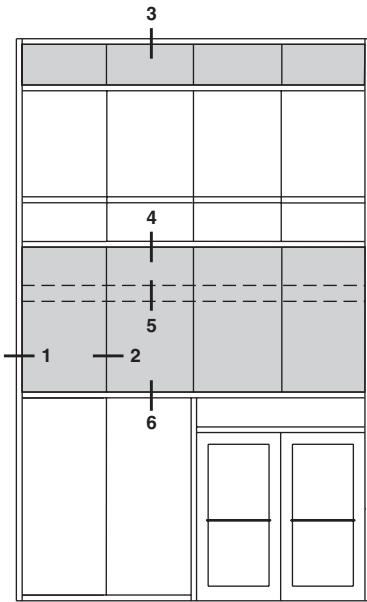
OTHER SPLAY OPTIONS AVAILABLE

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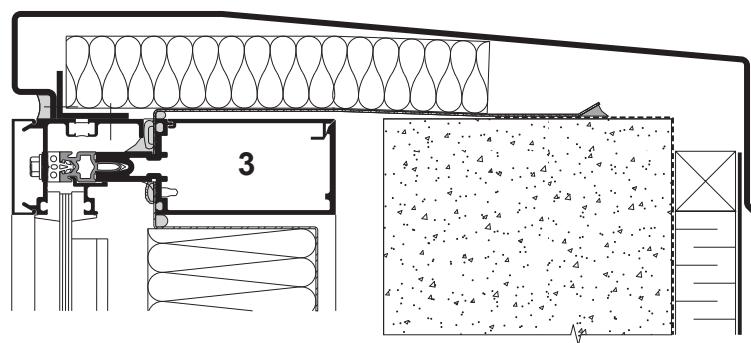
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Additional information and CAD details are available at www.kawneer.com

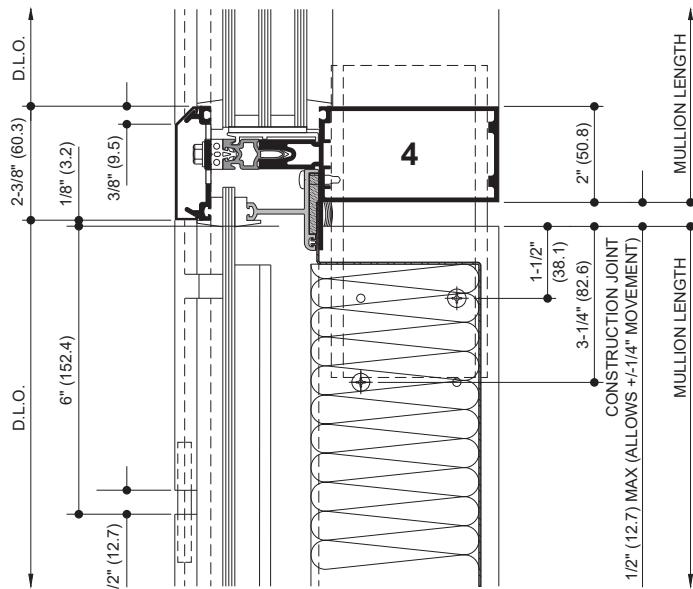


ELEVATION IS NUMBER KEYED TO DETAILS

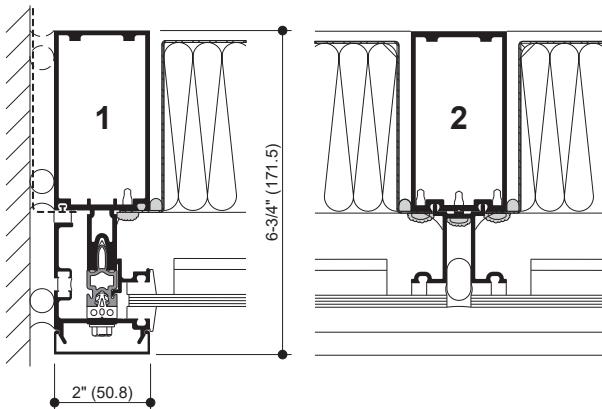
NOTE: 6-3/4" SYSTEM SHOWN,
8-1/4" SYSTEM SIMILAR



HEAD TRANSOM AT PARAPET FLASHING

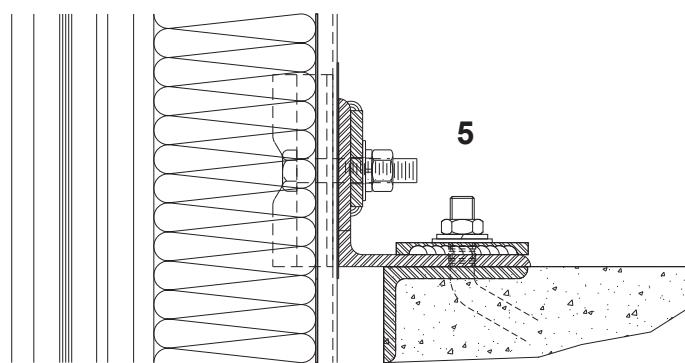


EXPANSION JOINT



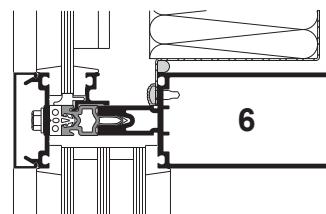
JAMB MULLION
AT SPANDREL

(With vapor barrier tie-in)



TYPICAL DEADLOAD ANCHOR

TRANSOM –
SPANDREL OVER VISION



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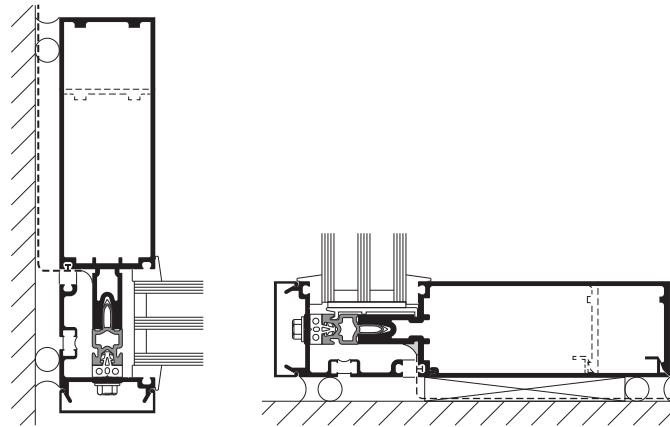
Additional information and CAD details are available at www.kawneer.com

Architects – Most extrusion and window types illustrated in this catalog are standard products for Kawneer. These concepts have been expanded and modified to afford you design freedom. Some miscellaneous details are non-standard and are intended to demonstrate how the system can be modified to expand design flexibility. Please contact your Kawneer representative for further assistance.

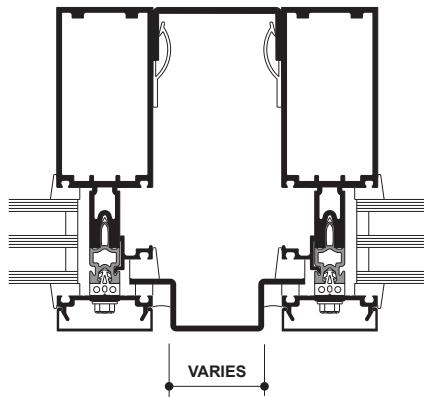
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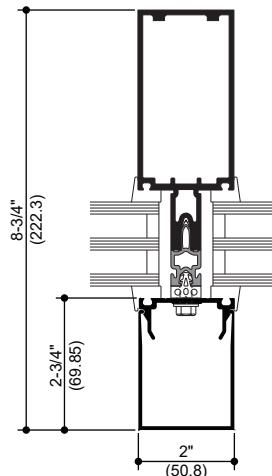
© 2019, Kawneer Company, Inc.



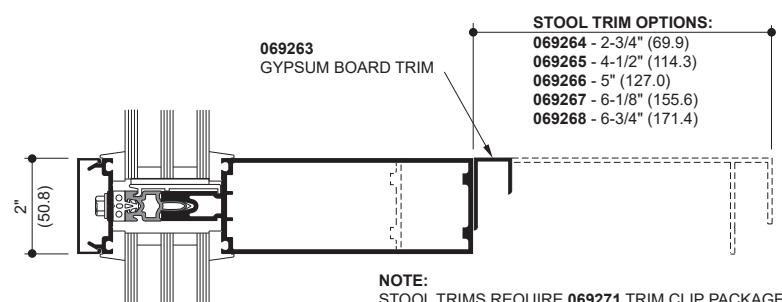
WITH VAPOR BARRIER TIE-IN



DOUBLE MULLION



**OPTIONAL MULLION
OPTIONAL COVER**



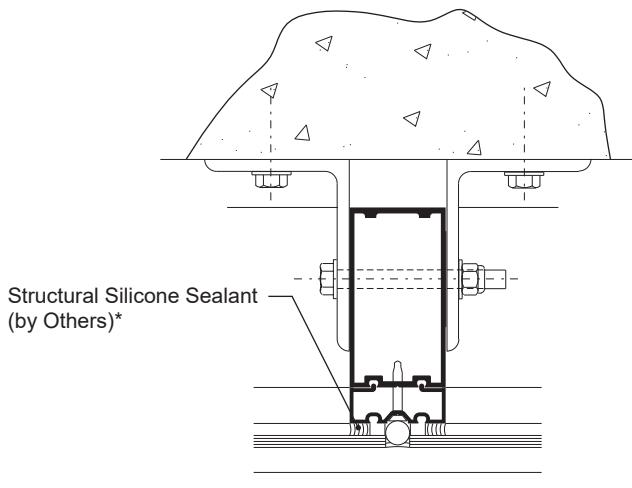
INTERIOR STOOL TRIM

ANCHORING

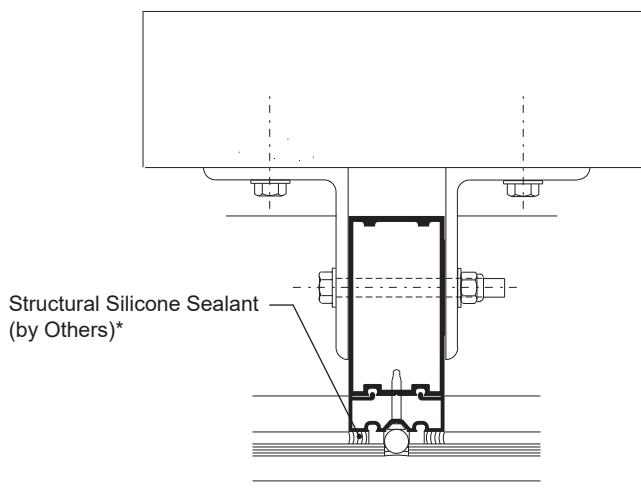
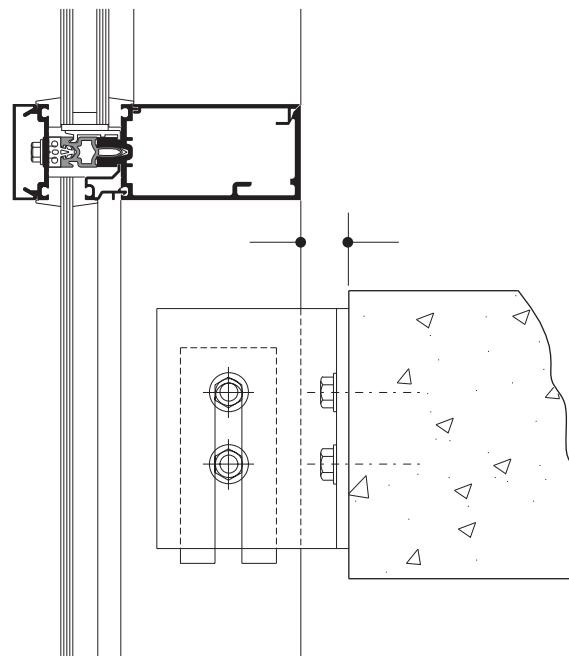
EC 97911-281

Actual project conditions will determine specific anchor design. Details on this page are for reference only.

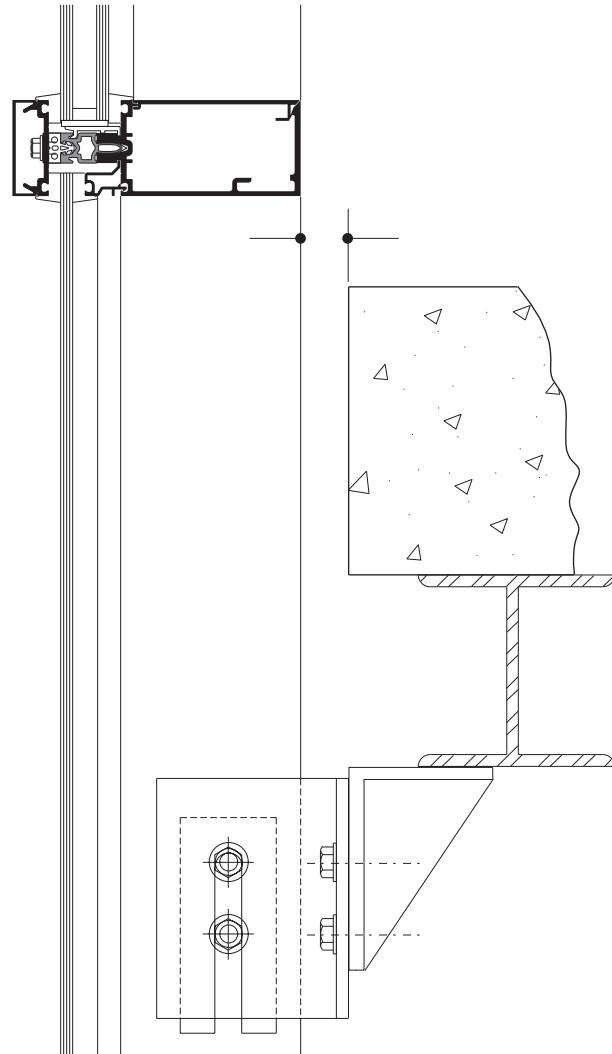
Note: 6" system shown, 7-1/2", 6-3/4" and 8-1/4" systems similar. Covers all glazing infills.



ANCHORING TO FLOOR SLAB



ANCHORING TO SUPPORT STEEL



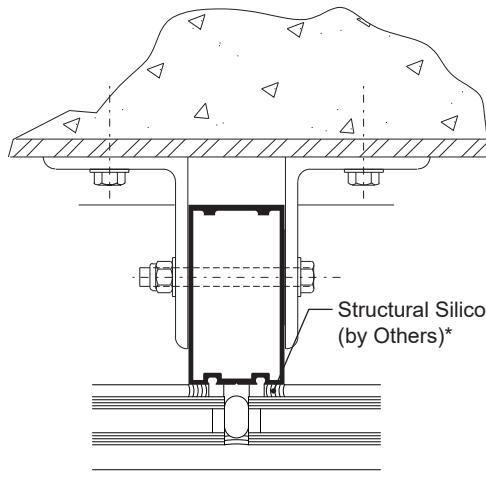
*** INSTALLER NOTE:** Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.

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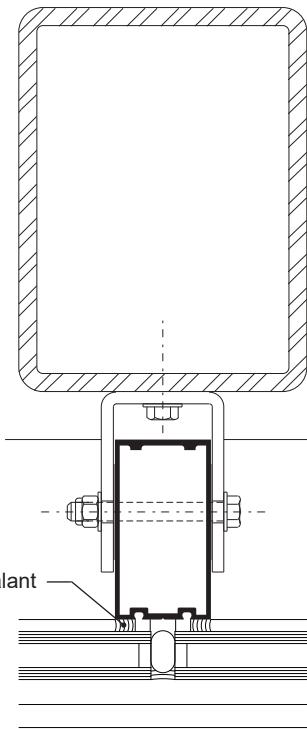
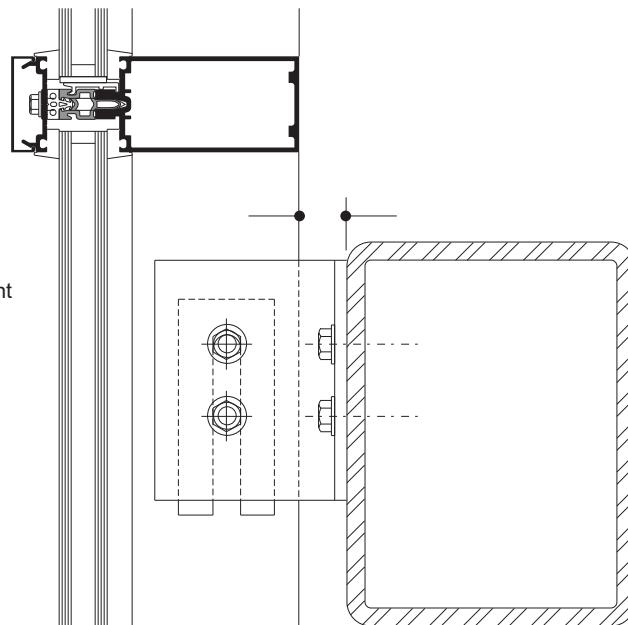
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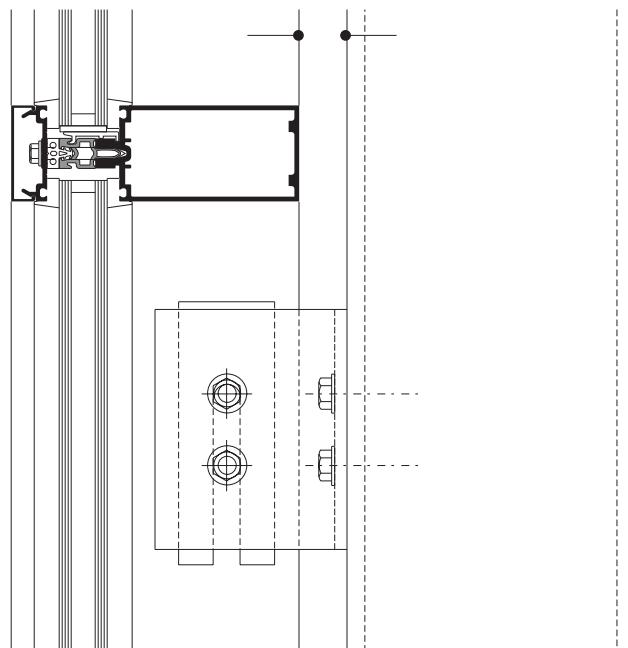
Actual project conditions will determine specific anchor design. Details on this page are for reference only.
Note: 6" system shown, 7-1/2", 6-3/4" and 8-1/4" systems similar. Covers all glazing infills.



ANCHORING TO HORIZONTAL STRUCTURAL STEEL



ANCHORING TO VERTICAL STRUCTURAL STEEL



* **INSTALLER NOTE:** Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.

WIND LOAD CHARTS

Mullions are designed for deflection limitations in accordance with AAMA TIR-A11 of L/175 up to 13' 6" and L/240 +1/4" above 13' 6". These curves are for mullions WITH HORIZONTALS and are based on engineering calculations for stress and deflection. Allowable wind load stress for ALUMINUM 15,152 psi (104 MPa), STEEL 30,000 psi (207 MPa). Charted curves, in all cases are for the limiting value. Wind load charts contained herein are based upon nominal wind load utilized in allowable stress design. A conversion from Load Resistance Factor Design (LRFD) is provided. To convert ultimate wind loads to nominal loads, multiply ultimate wind loads by a factor of 0.6 per ASCE/SEI 7. A 4/3 increase in allowable stress has not been used to develop these curves. For special situations not covered by these curves, contact your Kawneer representative for additional information.

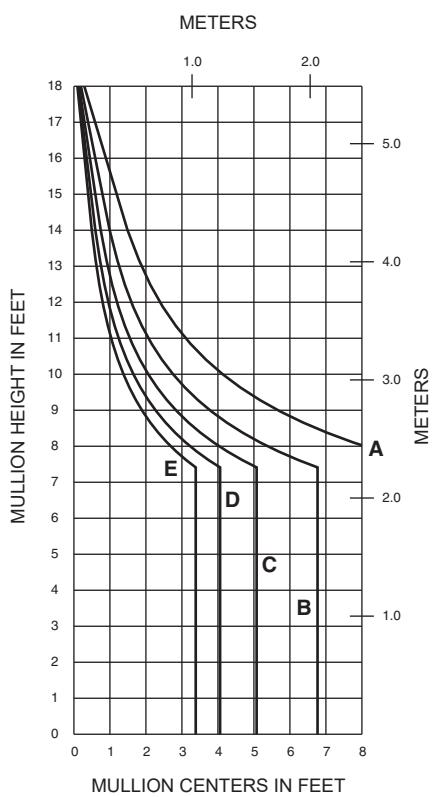
DEADLOAD CHARTS

Horizontal or deadload limitations are based upon 1/8" (3.2), maximum allowable deflection at the center of an intermediate horizontal member. The accompanying charts are calculated for 1" (25.4) thick insulating glass or 1/4" (6.4) thick glass supported on two setting blocks placed at the loading points shown.

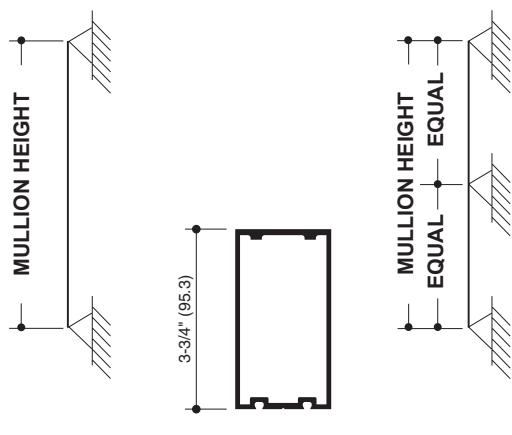
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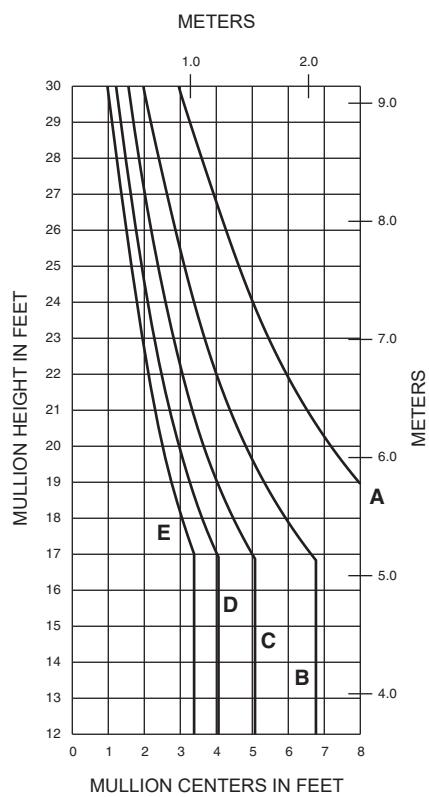
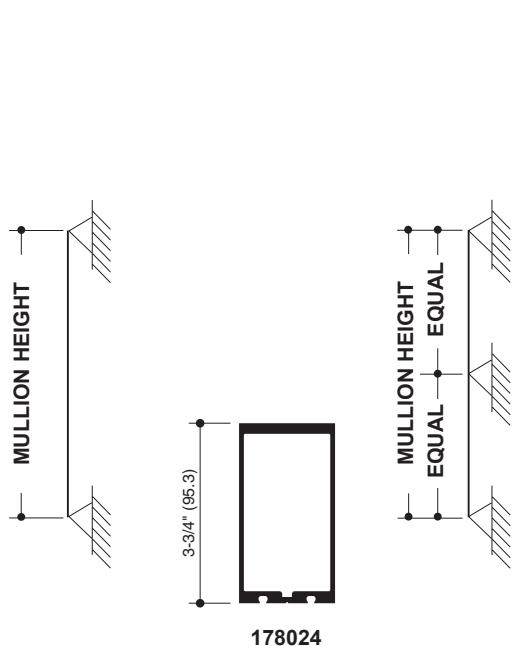
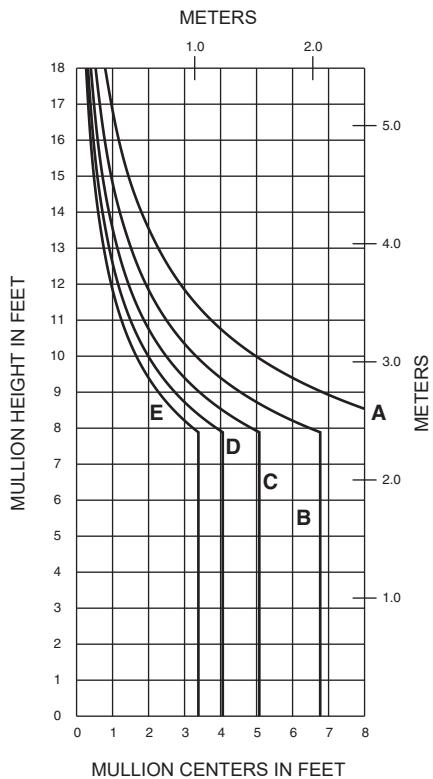
SINGLE SPAN

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)



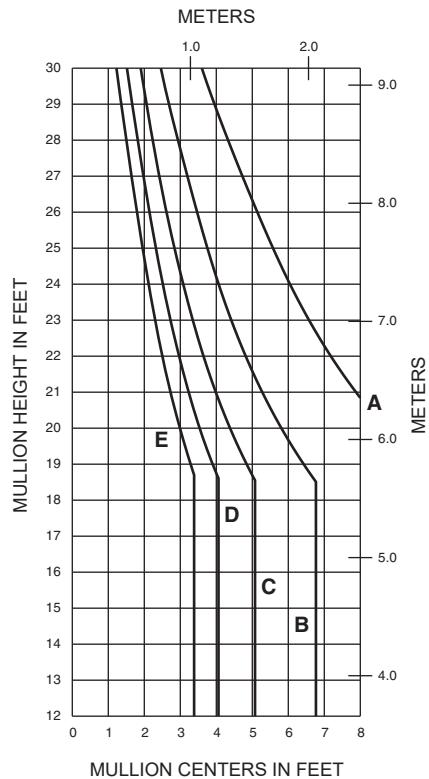
$$I = 2.712(112.88 \times 10^4)$$

$$S = 1.416(23.2 \times 10^3)$$

TWIN SPAN**SINGLE SPAN**

$$I = 3.260(135.69 \times 10^4)$$

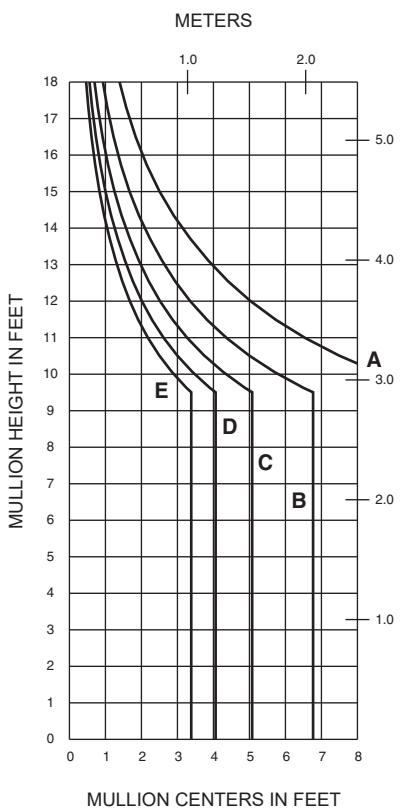
$$S = 1.712(28.05 \times 10^3)$$

TWIN SPAN

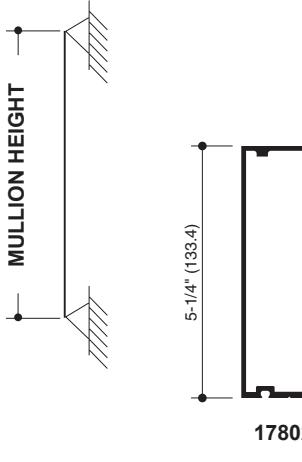
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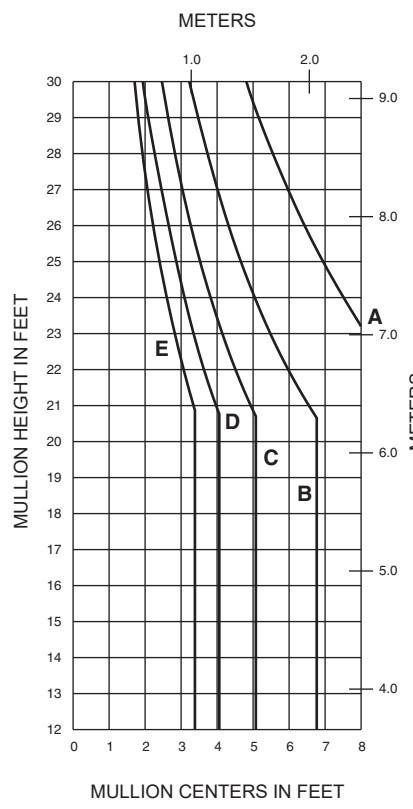
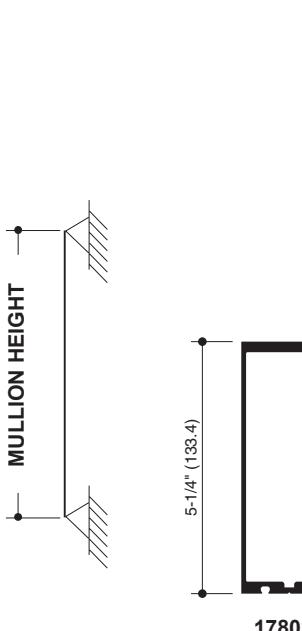
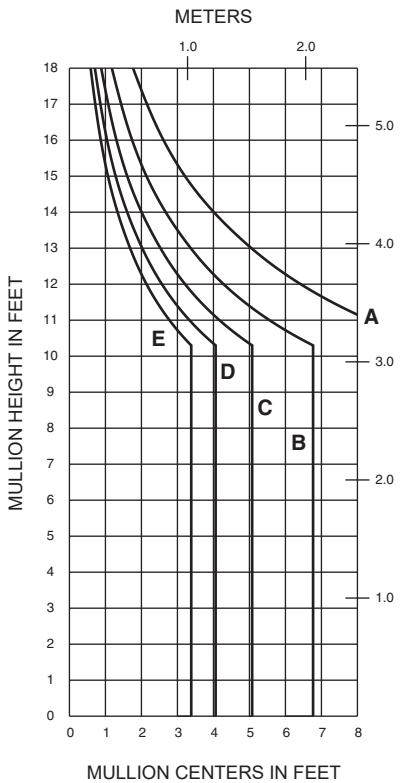
SINGLE SPAN

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
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C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)



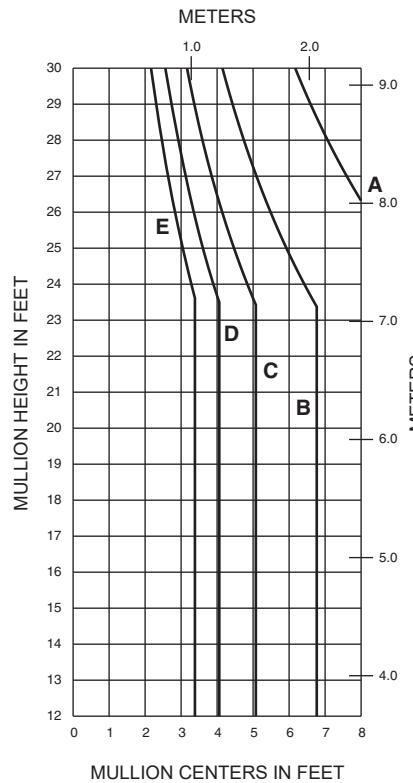
$$I = 5.707(237.54 \times 10^4)$$

$$S = 2.132(34.94 \times 10^3)$$

TWIN SPAN**SINGLE SPAN**

$$I = 7.257(302.06 \times 10^4)$$

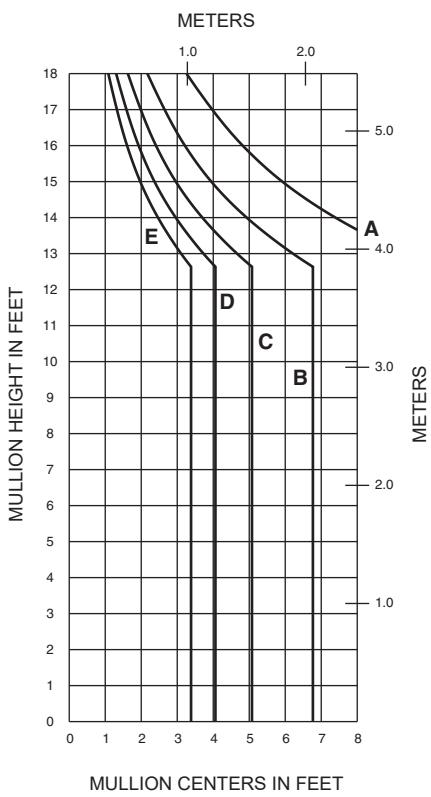
$$S = 2.730(44.74 \times 10^3)$$

TWIN SPAN

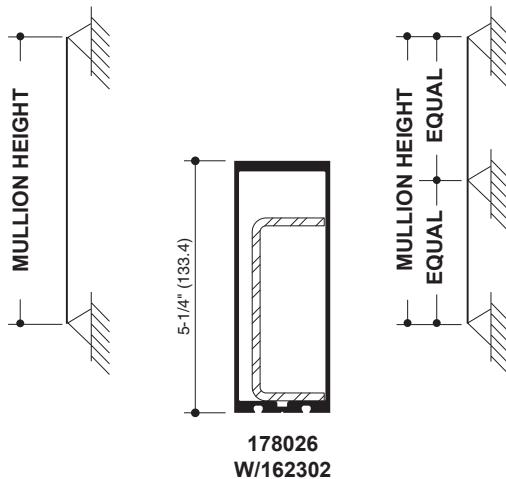
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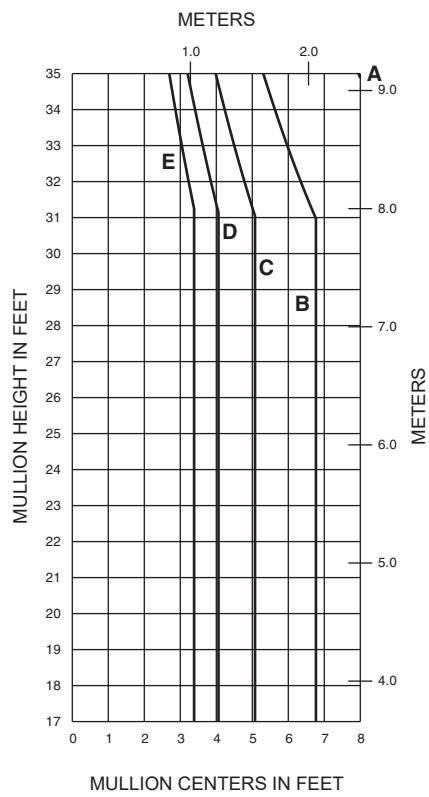
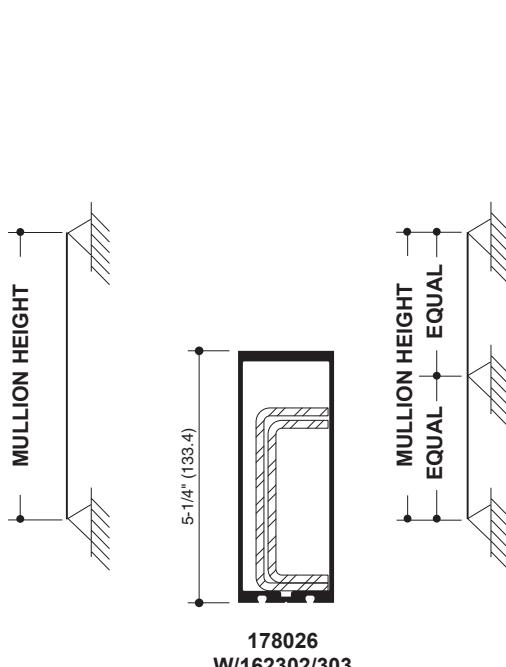
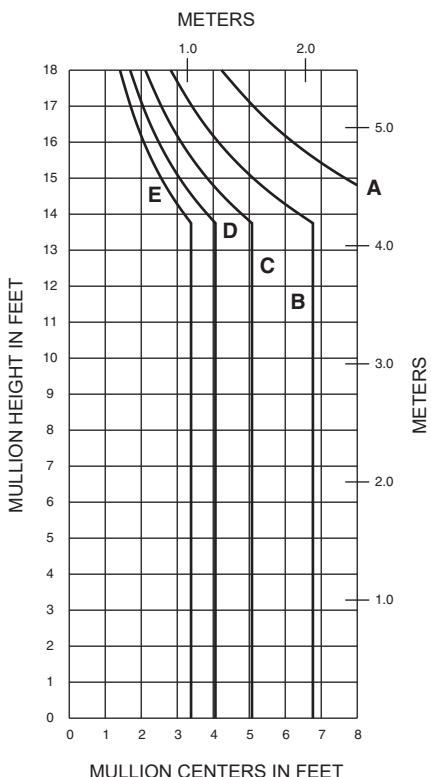
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SINGLE SPAN

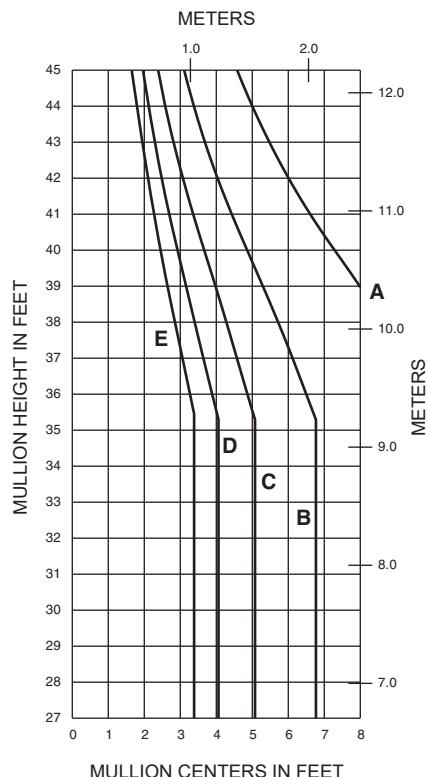
	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)

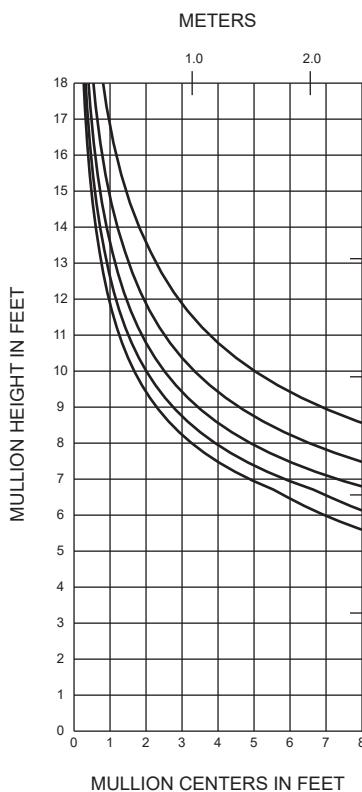


$I_a = 7.257(302.06 \times 10^4)$
 $S_a = 2.730(44.74 \times 10^3)$
 $I_s = 2.111(87.87 \times 10^4)$
 $S_s = 1.108(18.16 \times 10^3)$

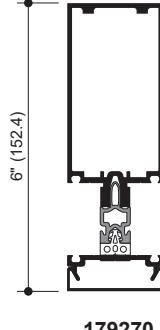
TWIN SPAN**SINGLE SPAN**

$I_a = 7.257(302.06 \times 10^4)$
 $S_a = 2.730(44.74 \times 10^3)$
 $I_s = 3.489(145.22 \times 10^4)$
 $S_s = 1.831(30.00 \times 10^3)$

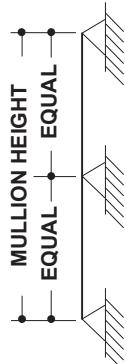
TWIN SPAN

SINGLE SPAN

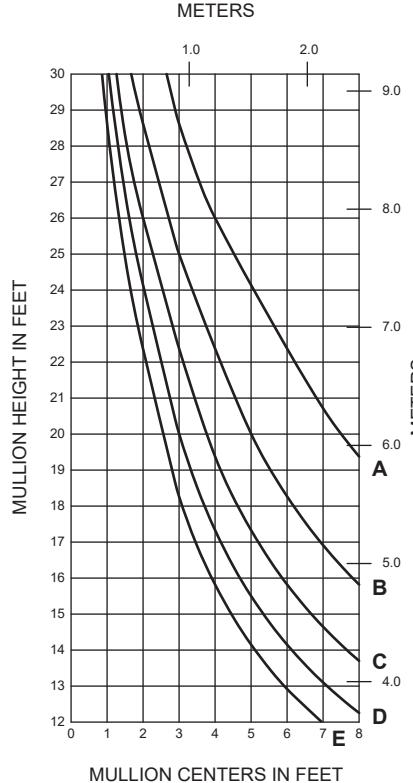
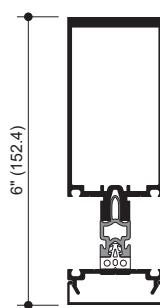
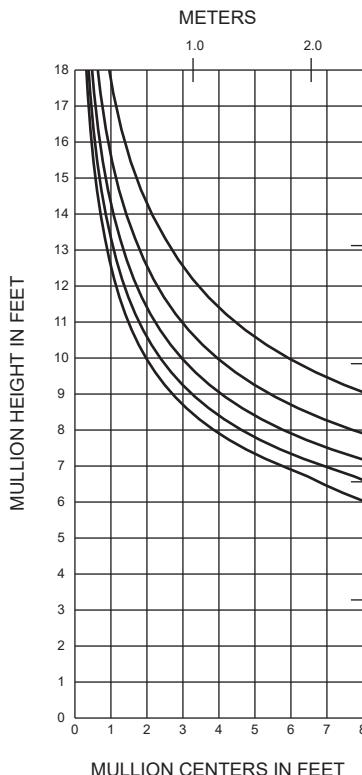
	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
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C =	40 PSF (1920)	67 PSF (3200)
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E =	60 PSF (2880)	100 PSF (4790)



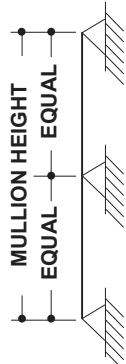
I = 3.293 (137.06×10^4)
S = 1.487 (24.37×10^3)



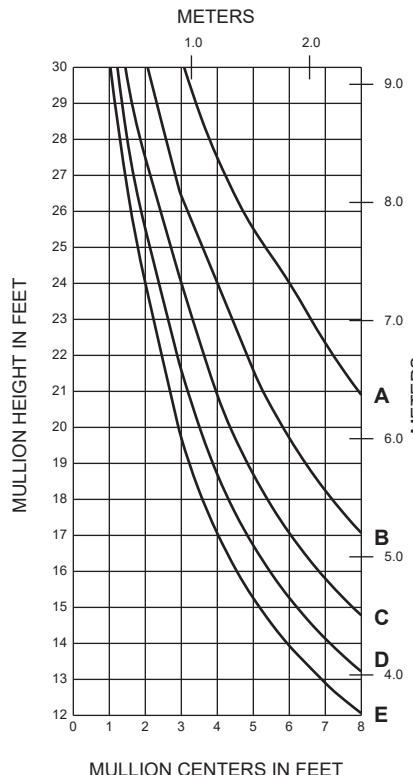
MULLION HEIGHT IN FEET

TWIN SPAN**SINGLE SPAN**

I = 3.890 (161.91×10^4)
S = 1.730 (28.35×10^3)

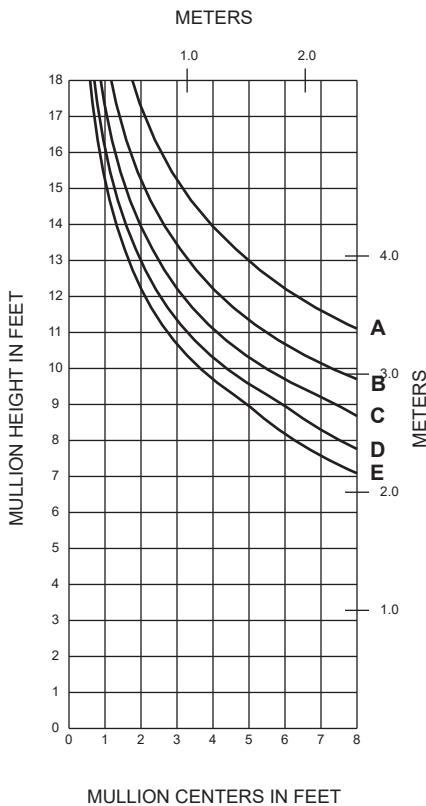


MULLION HEIGHT IN FEET

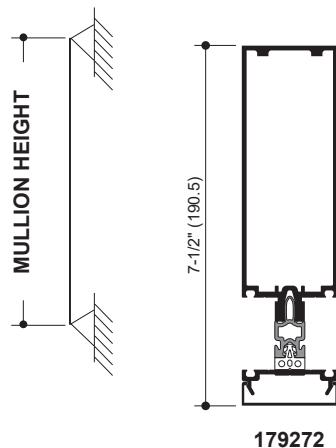
TWIN SPAN

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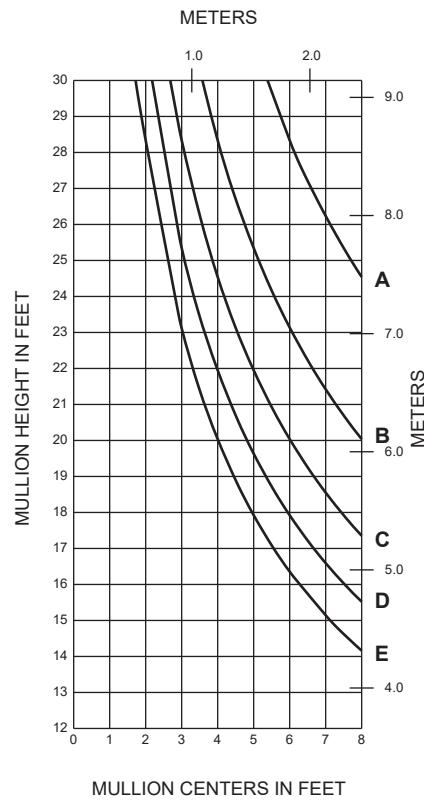
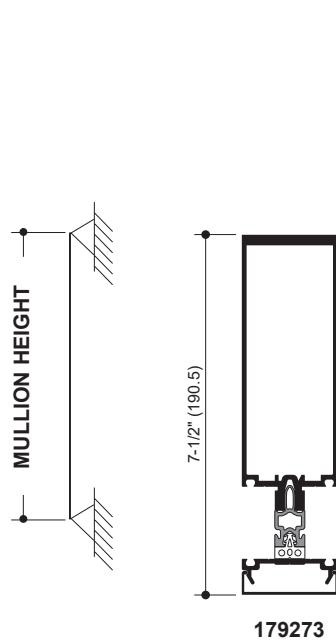
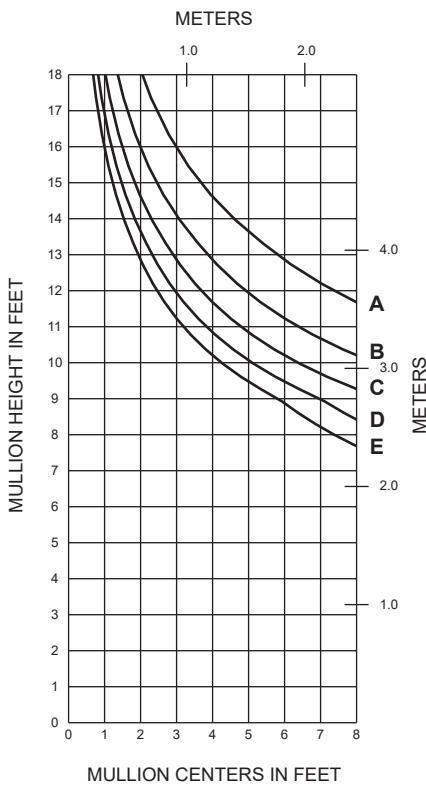
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SINGLE SPAN

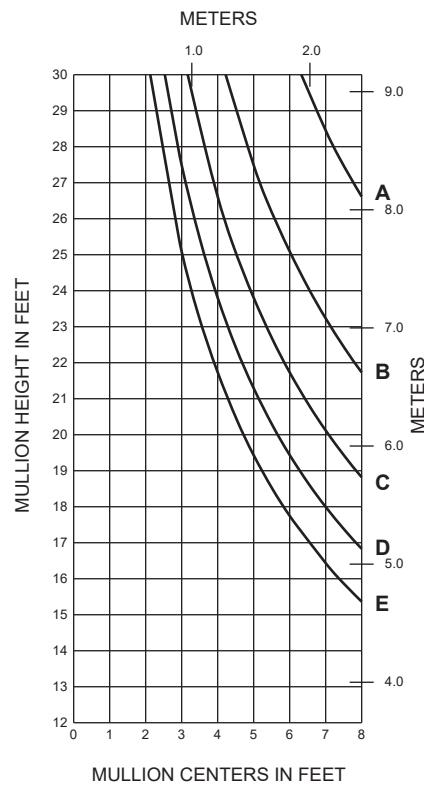
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B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)



I = 7.181 (298.89×10^4)
S = 2.385 (39.08×10^3)

TWIN SPAN**SINGLE SPAN**

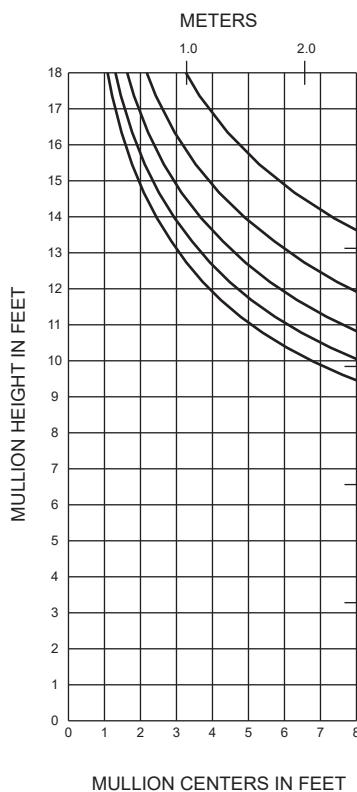
I = 8.364 (348.13×10^4)
S = 2.805 (45.97×10^3)

TWIN SPAN

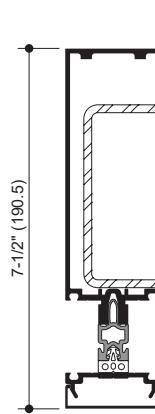
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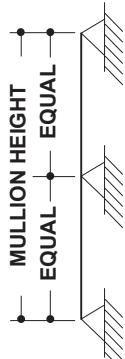
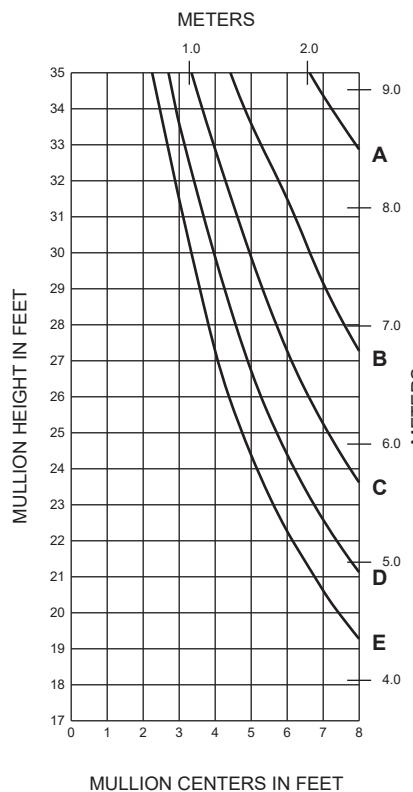
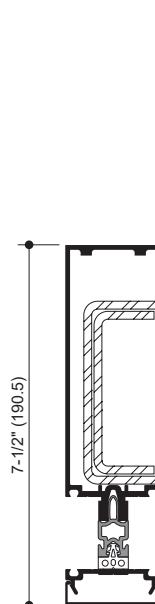
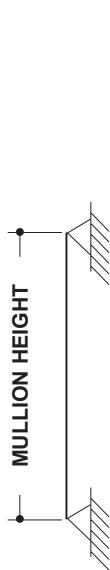
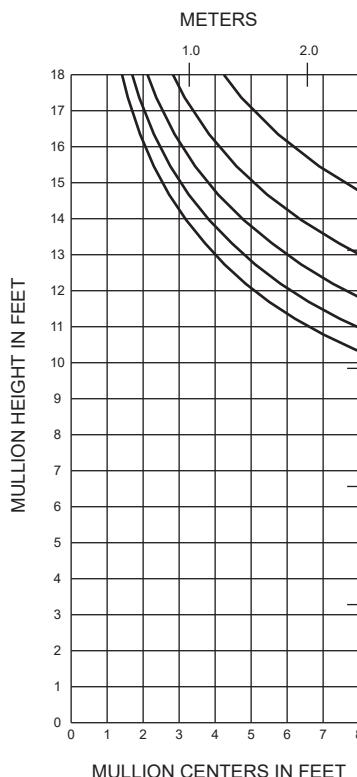
SINGLE SPAN

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)



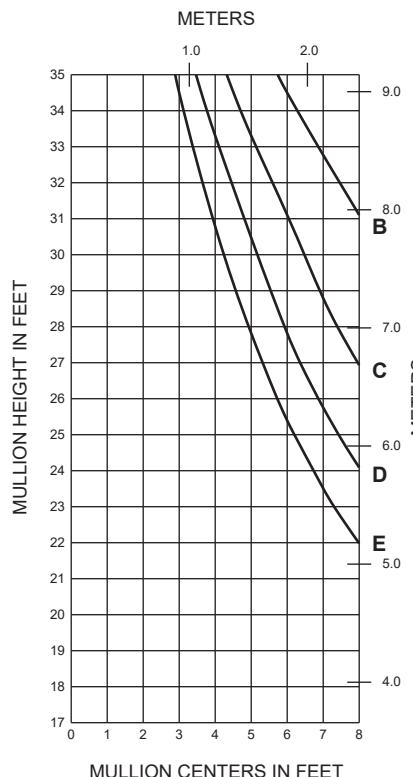
179272
W/162302

$$\begin{aligned} I_a &= 8.364 \quad (348.13 \times 10^4) \\ S_a &= 2.805 \quad (45.97 \times 10^3) \\ I_s &= 2.111 \quad (87.87 \times 10^4) \\ S_s &= 1.108 \quad (18.16 \times 10^3) \end{aligned}$$

TWIN SPAN**SINGLE SPAN**

179272
W/162302/303

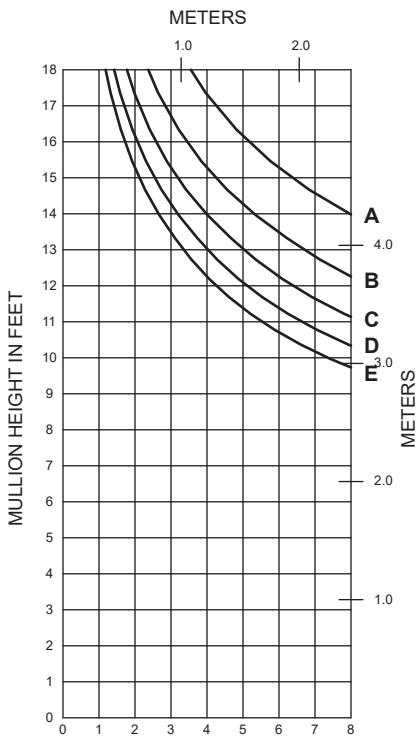
$$\begin{aligned} I_a &= 7.181 \quad (298.89 \times 10^4) \\ S_a &= 2.385 \quad (39.08 \times 10^3) \\ I_s &= 3.489 \quad (145.22 \times 10^4) \\ S_s &= 1.831 \quad (30.00 \times 10^3) \end{aligned}$$

TWIN SPAN

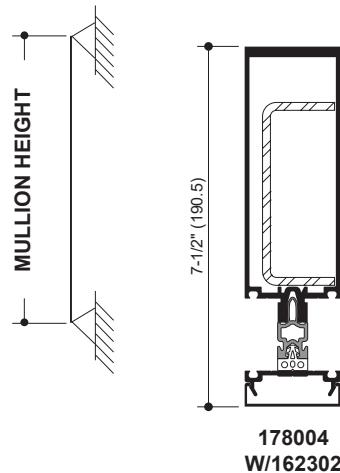
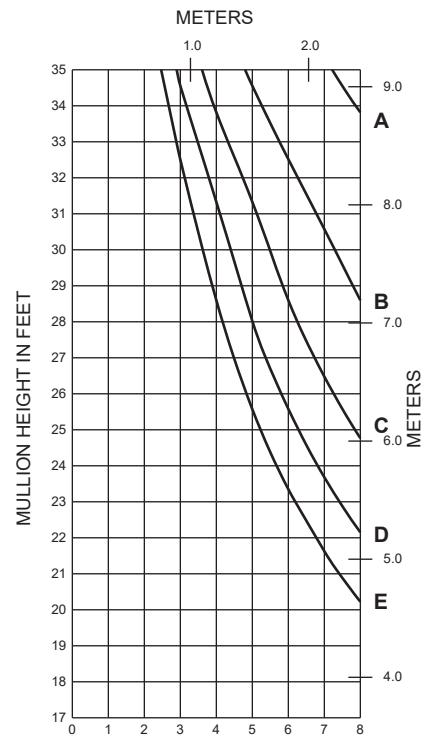
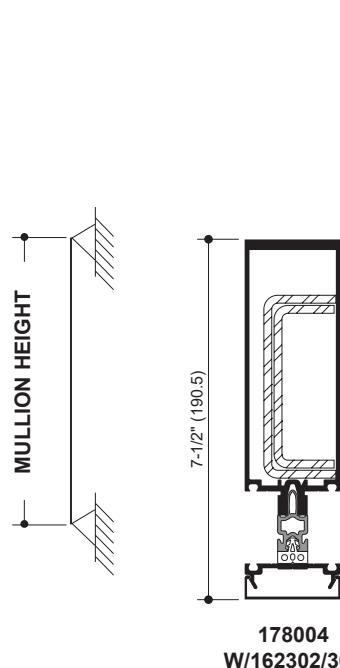
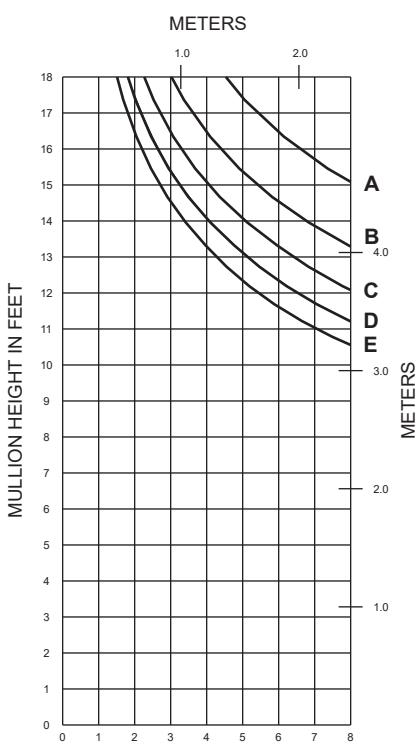
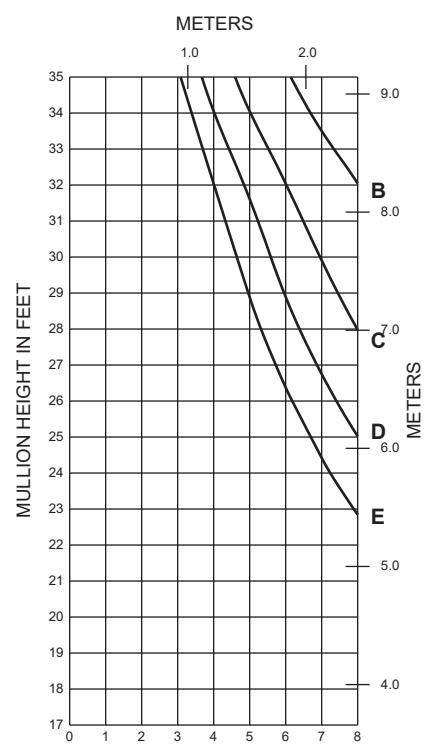
Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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SINGLE SPAN

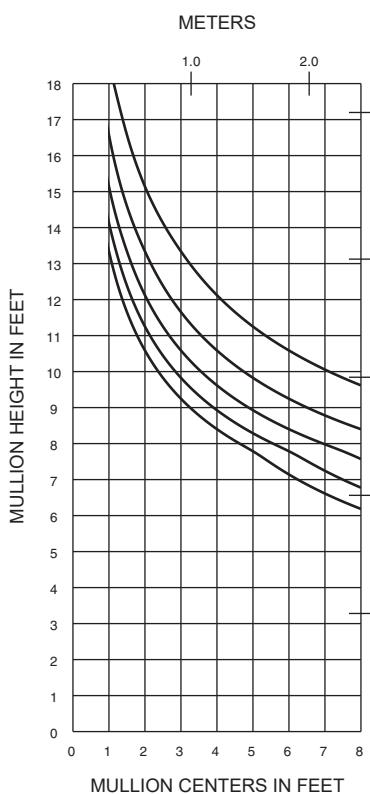
	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)

**TWIN SPAN****SINGLE SPAN****TWIN SPAN**

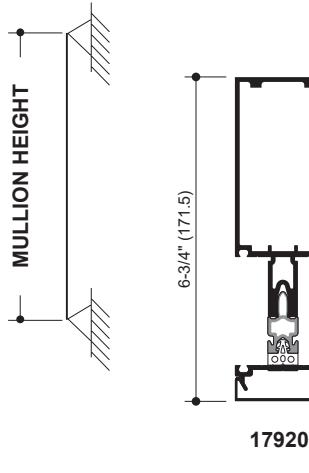
Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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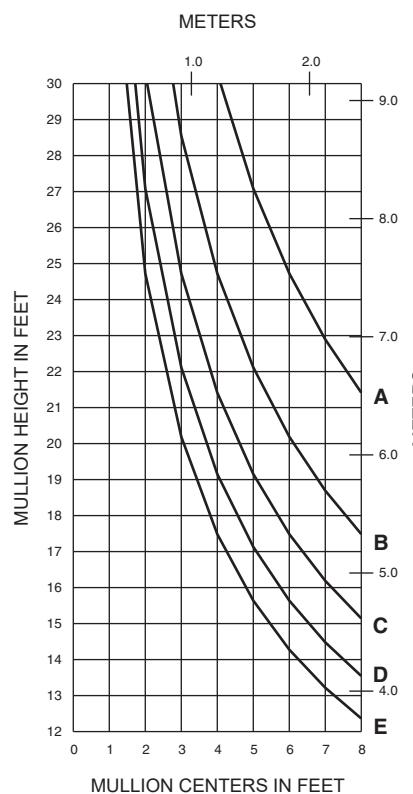
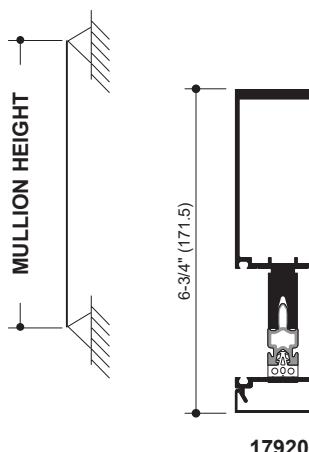
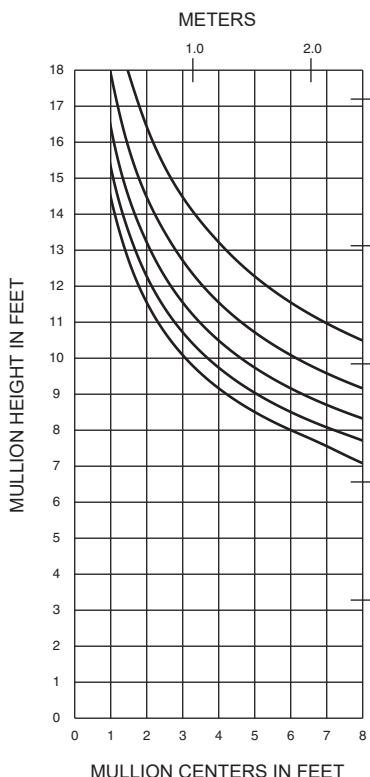
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SINGLE SPAN

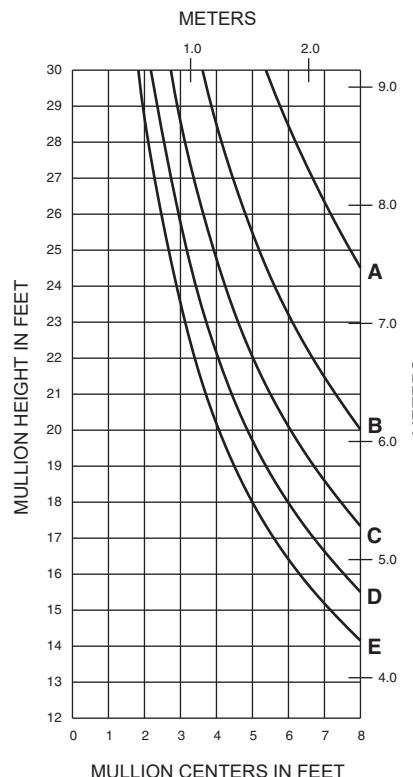
	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)



I = 4.657 (193.84×10^4)
S = 1.816 (29.76×10^3)

TWIN SPAN**SINGLE SPAN**

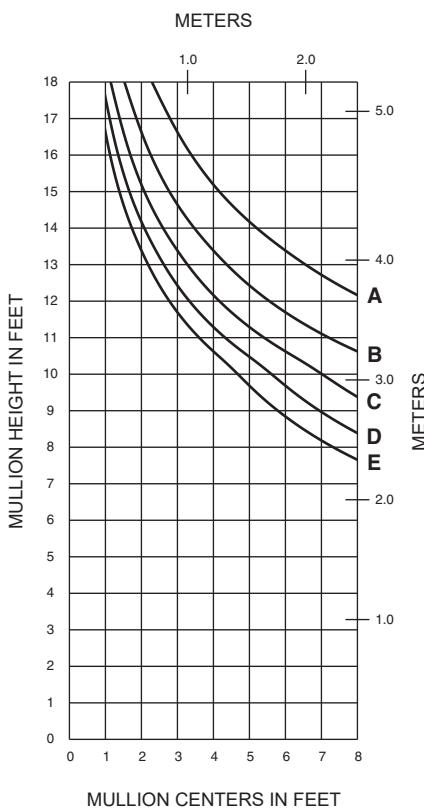
I = 6.042 (251.49×10^4)
S = 2.380 (39.00×10^3)

TWIN SPAN

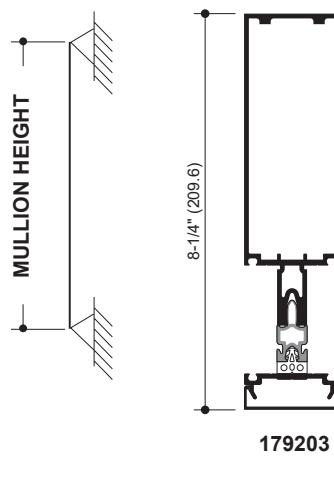
Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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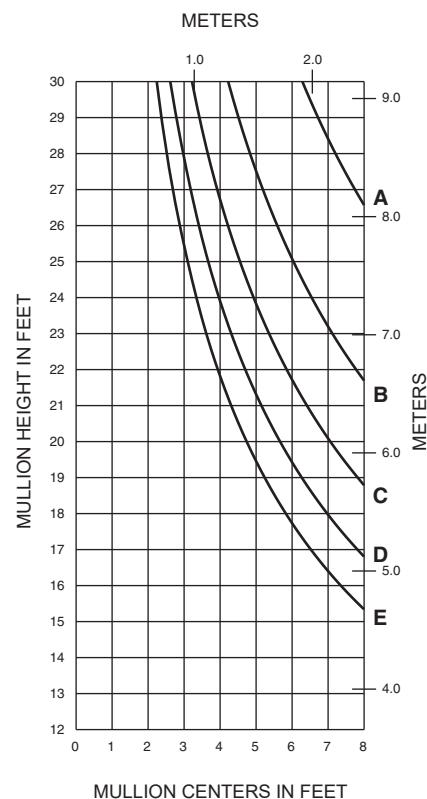
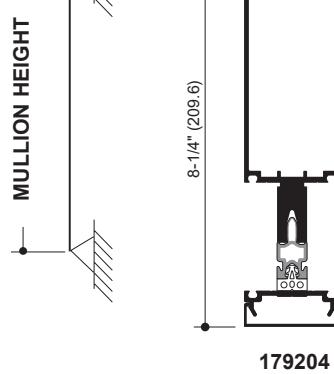
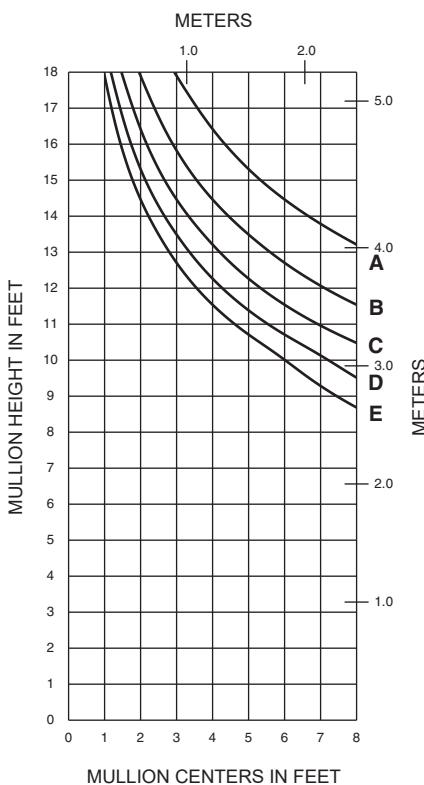
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SINGLE SPAN

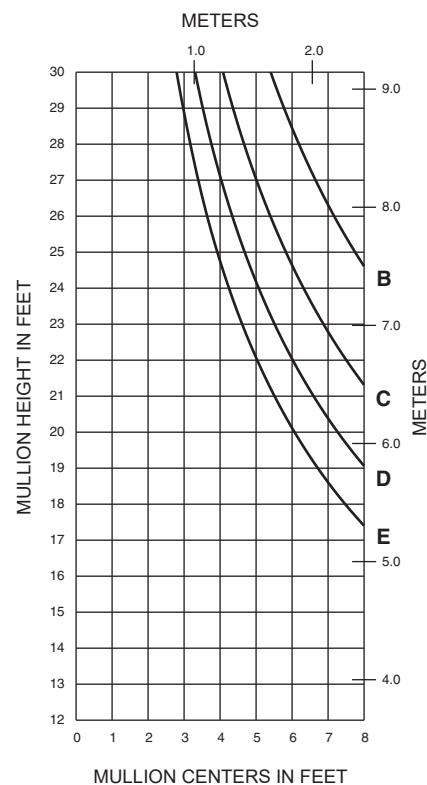
	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)



I = 9.414 (391.84×10^4)
S = 2.782 (45.59×10^3)

TWIN SPAN**SINGLE SPAN**

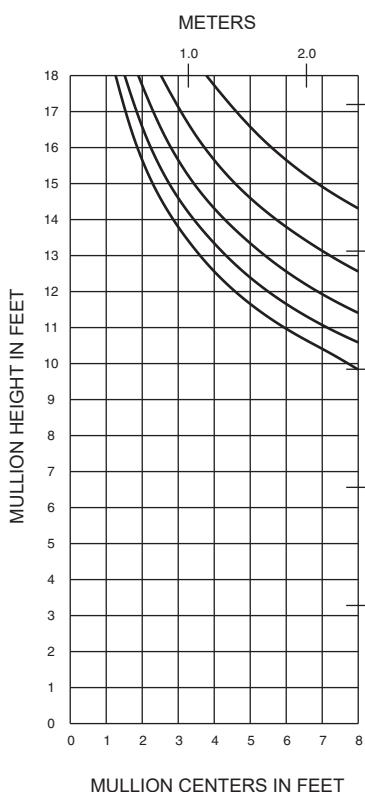
I = 12.059 (501.93×10^4)
S = 3.580 (58.67×10^3)

TWIN SPAN

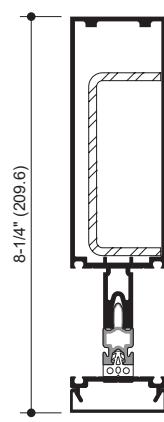
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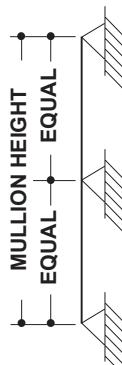
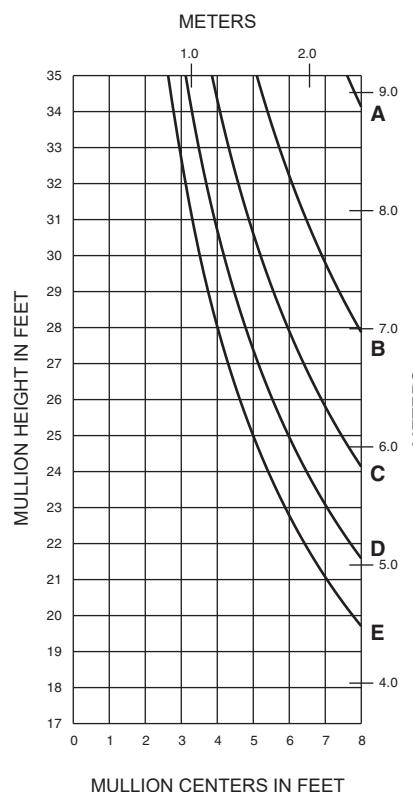
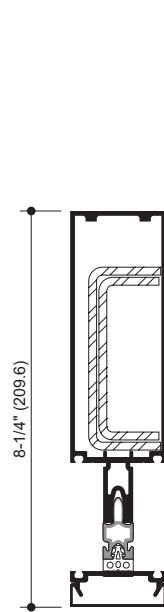
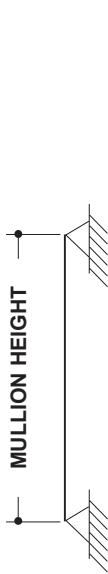
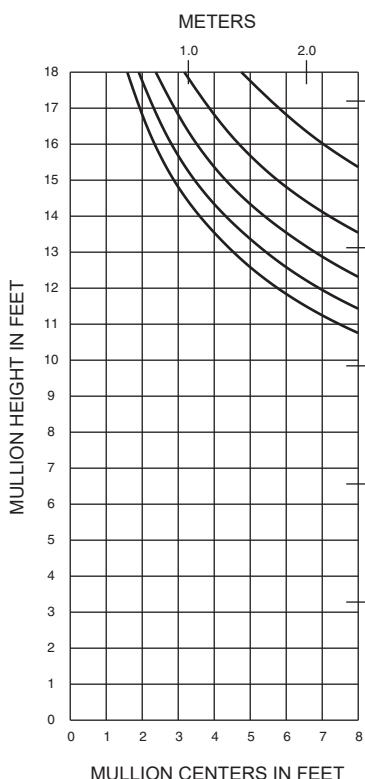
SINGLE SPAN

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)



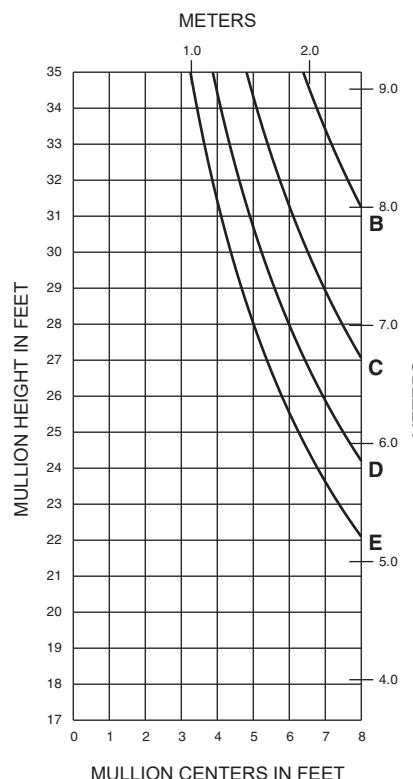
179203
W/162302

$I_a = 9.414 (391.84 \times 10^4)$
 $S_a = 2.782 (45.59 \times 10^3)$
 $I_s = 2.111 (87.87 \times 10^4)$
 $S_s = 1.108 (18.16 \times 10^3)$

**TWIN SPAN****SINGLE SPAN**

179203
W/162302/303

$I_a = 9.414 (391.84 \times 10^4)$
 $S_a = 2.782 (45.59 \times 10^3)$
 $I_s = 3.489 (145.22 \times 10^4)$
 $S_s = 1.831 (30.00 \times 10^3)$

TWIN SPAN

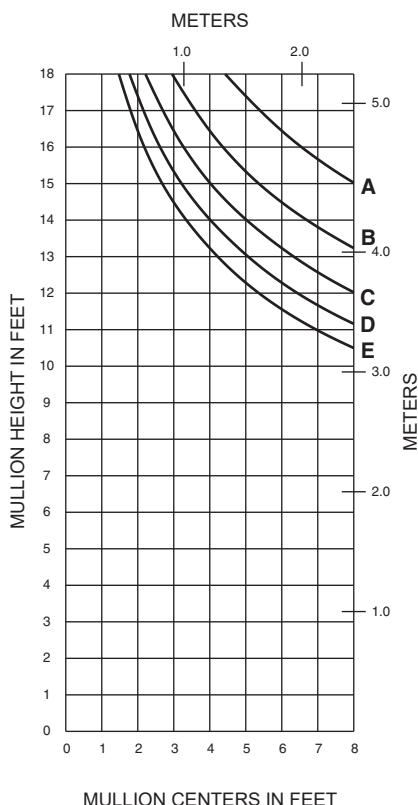
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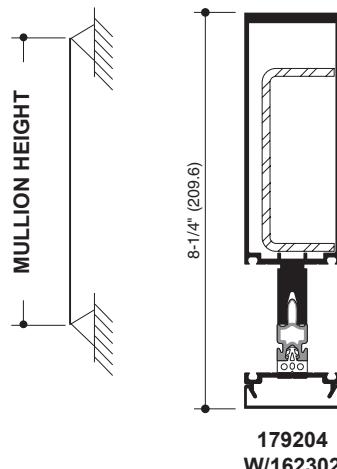
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WIND LOAD CHARTS (1-3/4" INFILL)

SINGLE SPAN

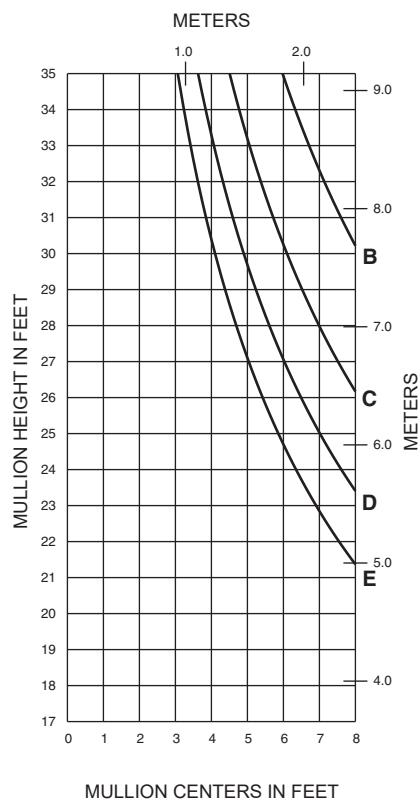


	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	20 PSF (960)	33 PSF (1580)
B =	30 PSF (1440)	50 PSF (2400)
C =	40 PSF (1920)	67 PSF (3200)
D =	50 PSF (2400)	83 PSF (4000)
E =	60 PSF (2880)	100 PSF (4790)

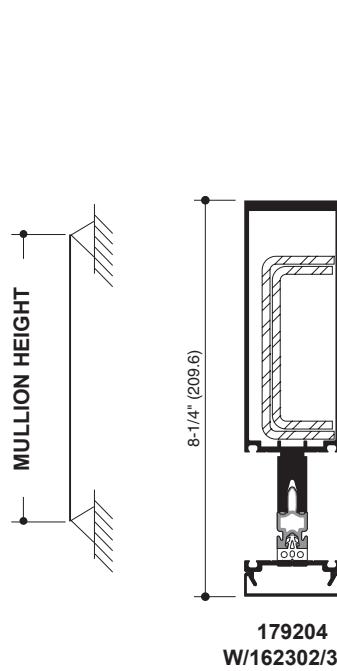
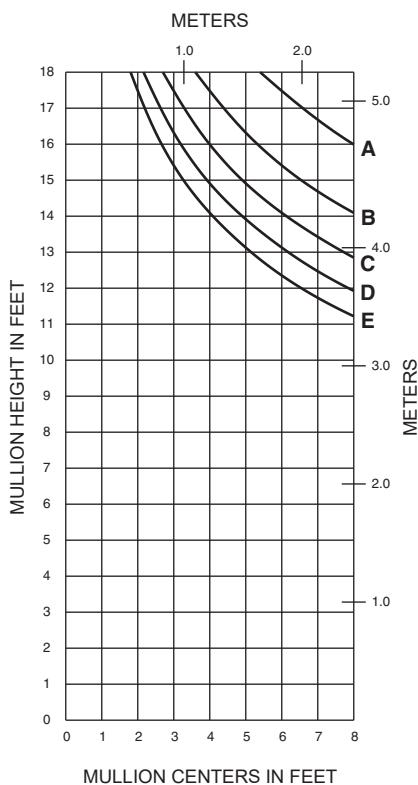


$I_a = 12.059 (501.93 \times 10^4)$
 $S_a = 3.580 (58.67 \times 10^3)$
 $I_s = 2.111 (87.87 \times 10^4)$
 $S_s = 1.108 (18.16 \times 10^3)$

TWIN SPAN

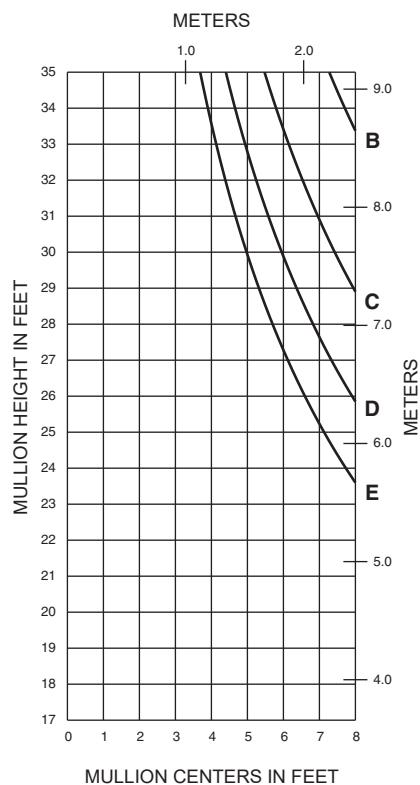


SINGLE SPAN



$I_a = 12.059 (501.93 \times 10^4)$
 $S_a = 3.580 (58.67 \times 10^3)$
 $I_s = 3.489 (145.22 \times 10^4)$
 $S_s = 1.831 (30.00 \times 10^3)$

TWIN SPAN

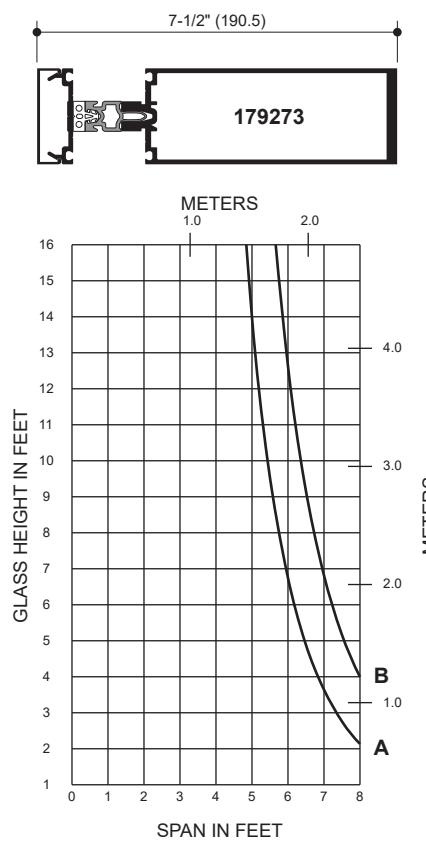
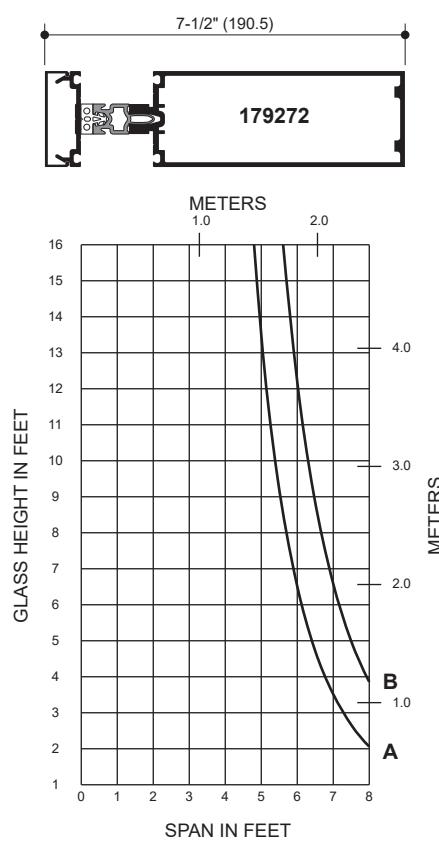
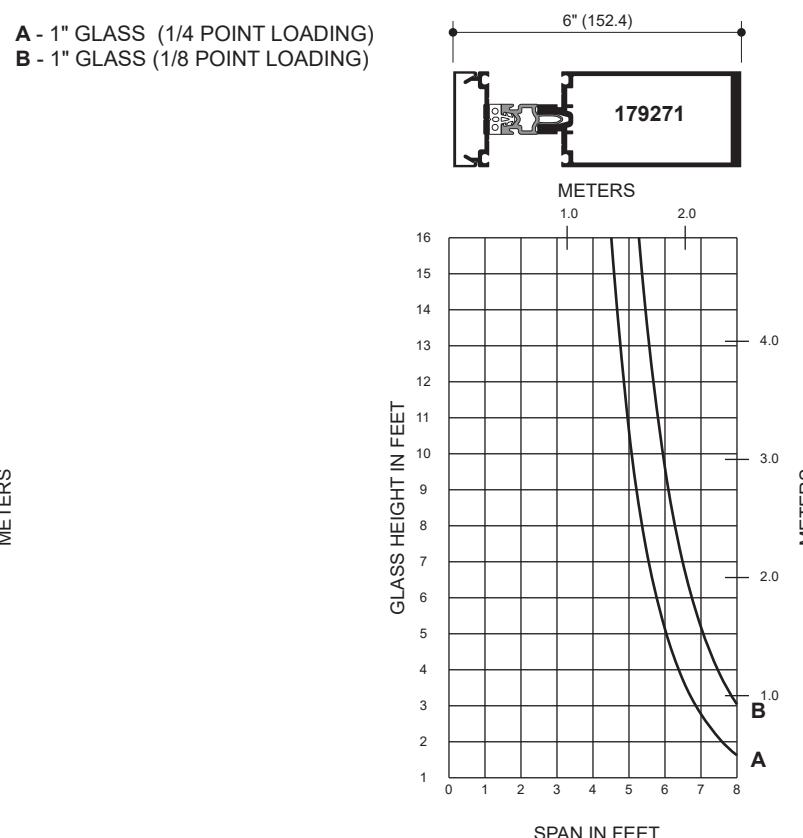
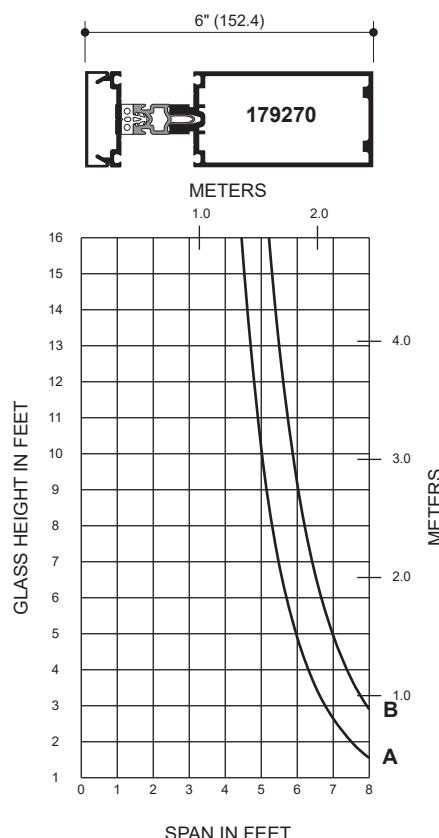


1620UT SSG Curtain Wall System

JANUARY, 2023

DEADLOAD CHARTS (TUBULAR)
(1" INFILL)

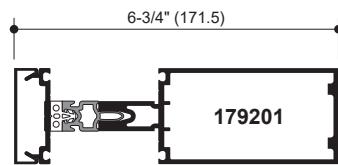
EC 97911-281



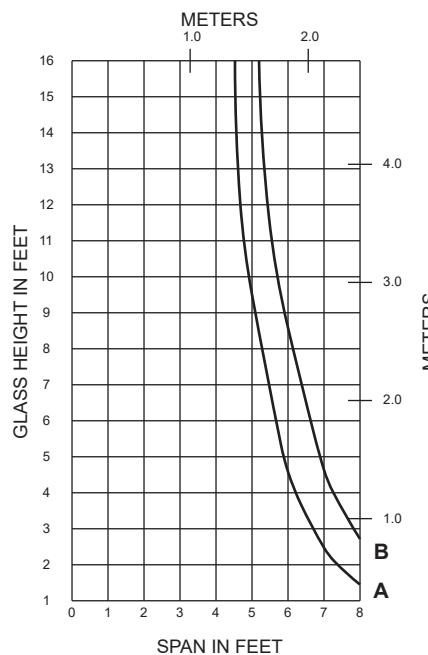
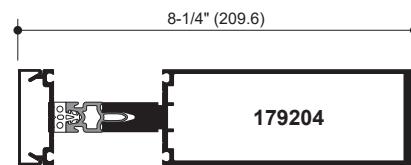
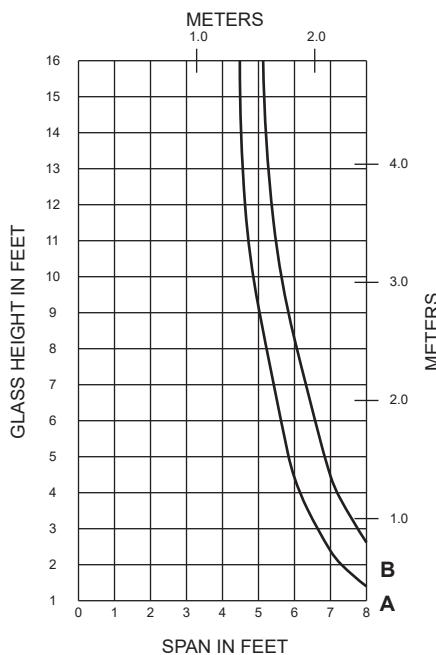
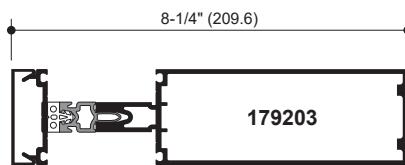
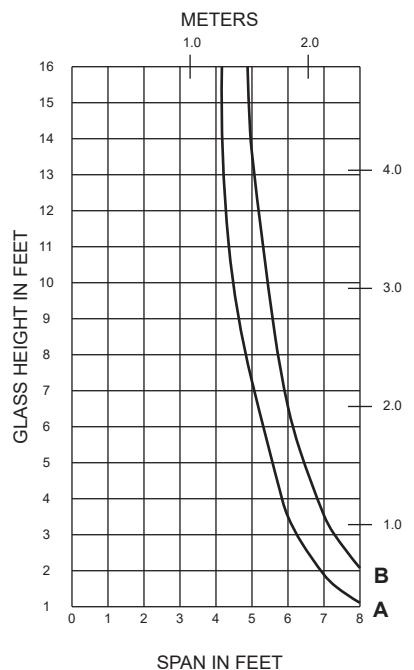
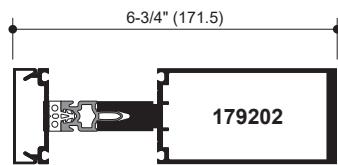
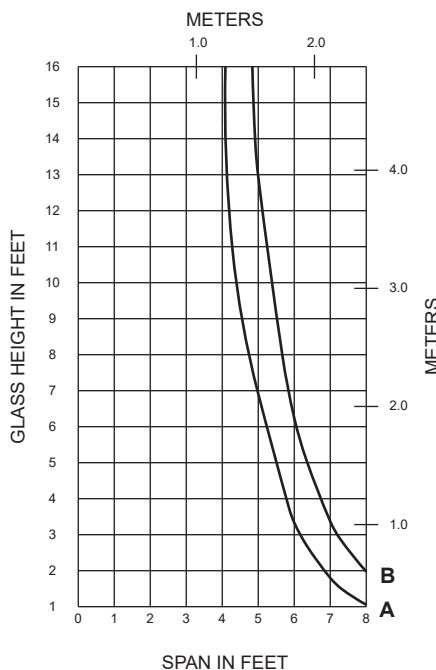
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DEADLOAD CHARTS (TUBULAR)
(1-3/4" INFILL)

A - 1" GLASS (1/4 POINT LOADING)
B - 1" GLASS (1/8 POINT LOADING)



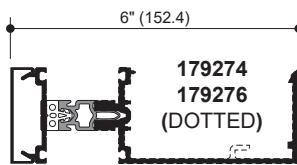
Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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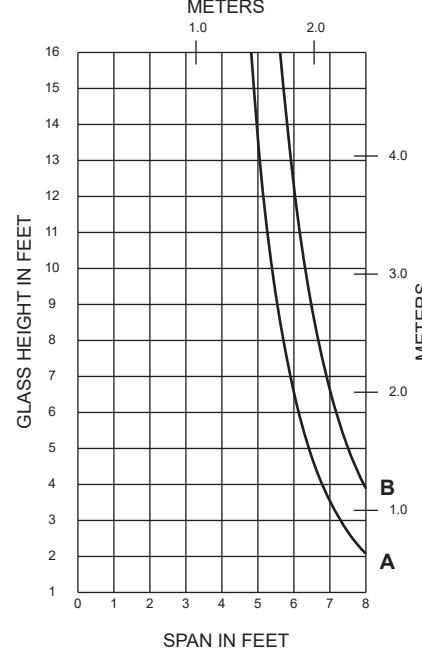
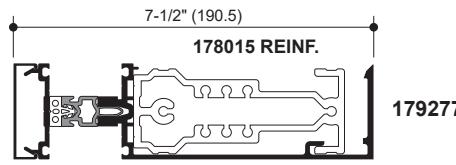
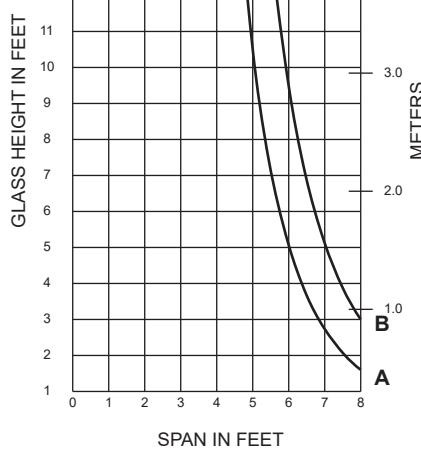
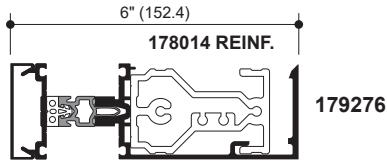
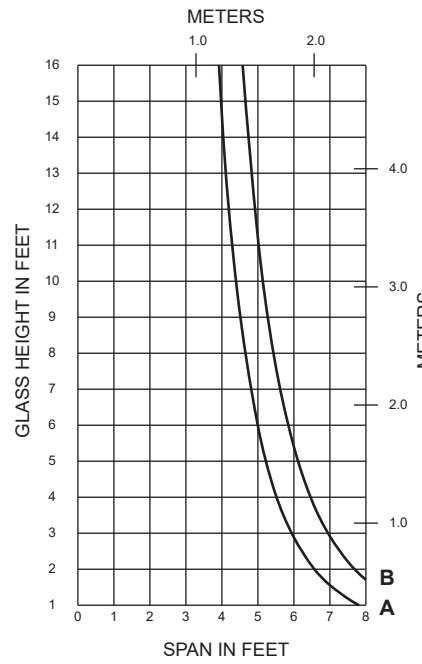
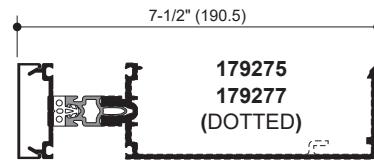
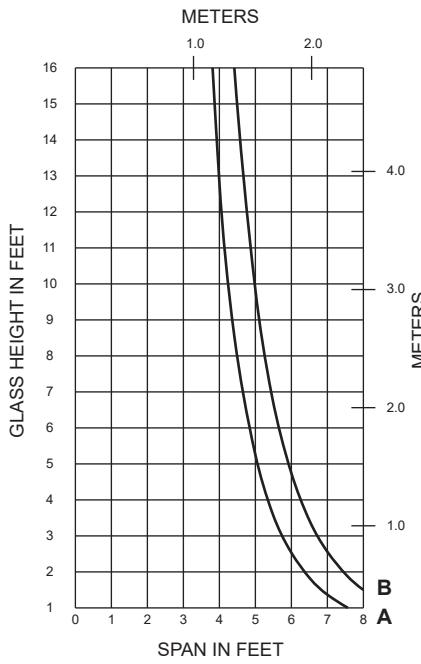
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DEADLOAD CHARTS (OPEN BACK)
(1" INFILL)

EC 97911-281



A - 1" GLASS (1/4 POINT LOADING)
B - 1" GLASS (1/8 POINT LOADING)



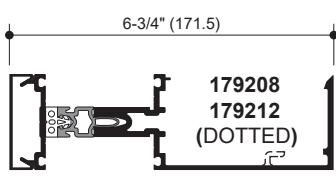
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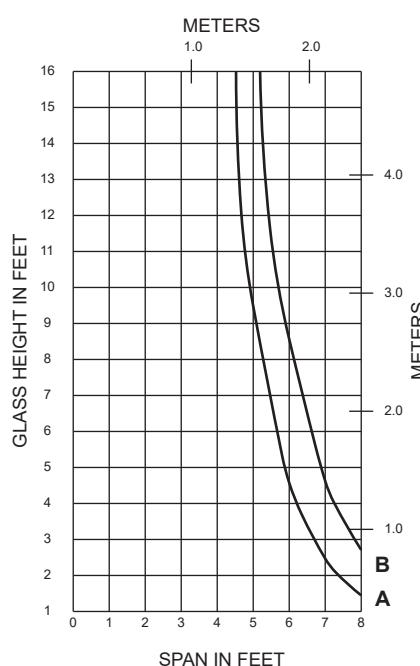
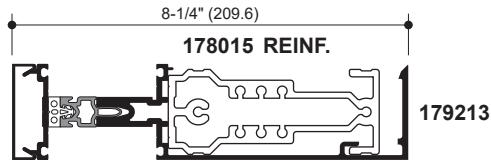
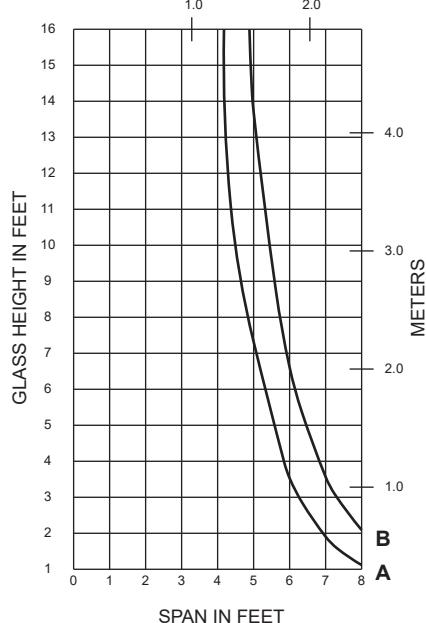
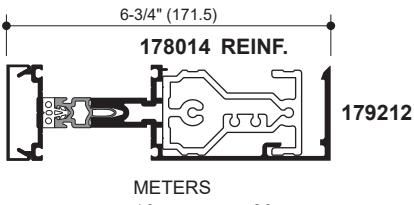
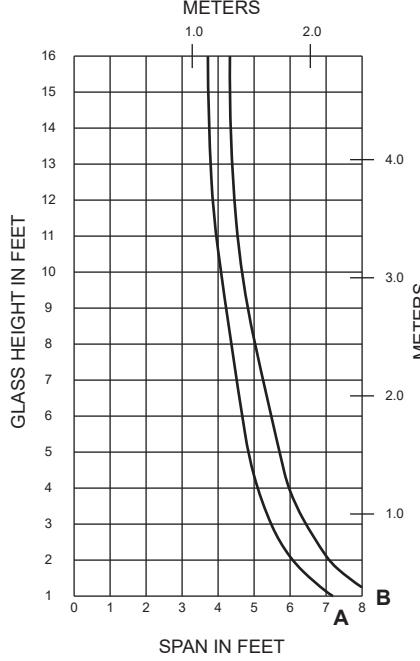
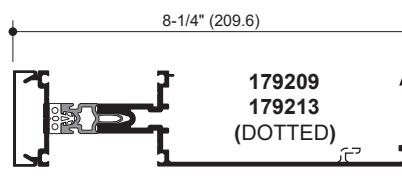
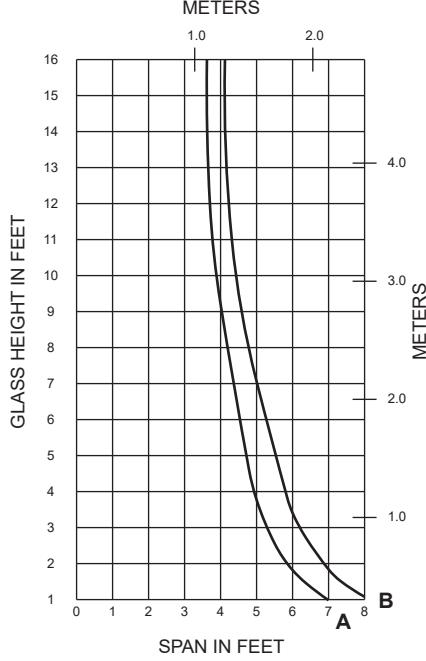
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DEADLOAD CHARTS (OPEN BACK)

(1-3/4" INFILL)



A - 1" GLASS (1/4 POINT LOADING)
 B - 1" GLASS (1/8 POINT LOADING)

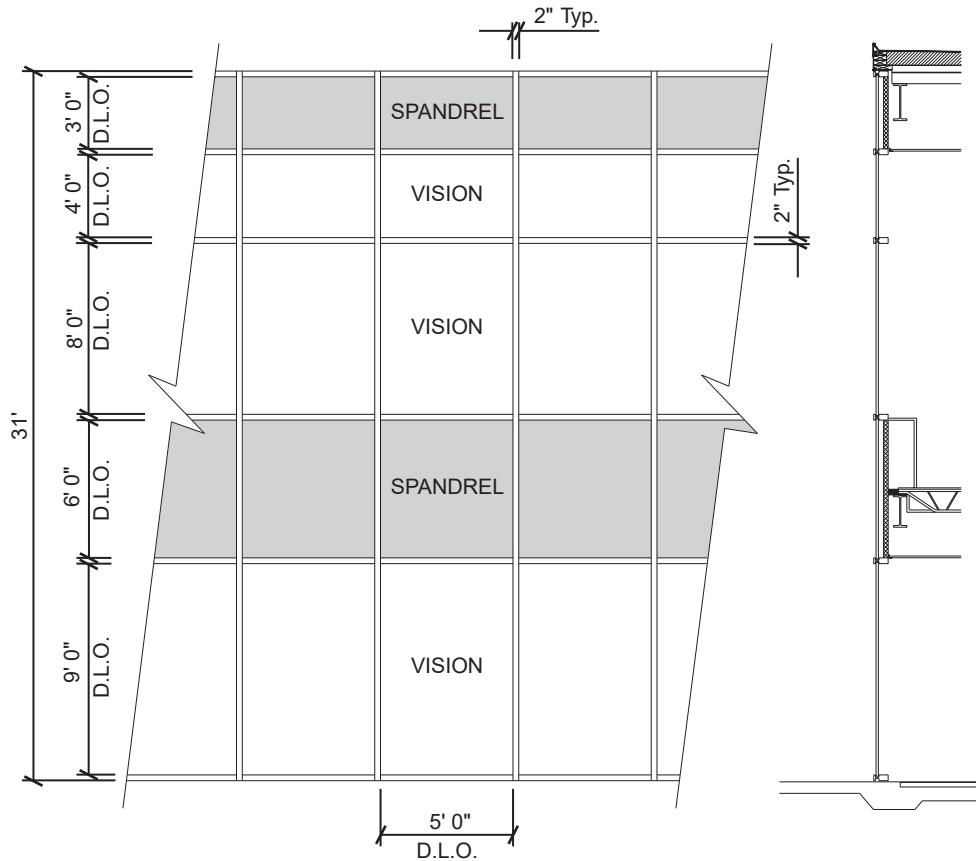


Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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Generic Project Specific U-factor Example Calculation
(Percent of Glass will vary on specific products depending on sitelines)
 (Based on single bay of Curtain Wall/Window Wall)



Vision Area

Example Glass U-factor	= 0.28 Btu/(ft ² · h · °F)
Vision Area	= 5(9 + 8 + 4) = 105.0 ft ²
Total Area (Vision)*	= 5' 2" (9' 3" + 8' 2" + 4' 2") = 111.5 ft ²
Percentage of Vision Glass	= (Vision Area ÷ Total Area)100 = (105.0 ÷ 111.5)100 = 94%

* Area taken to the centerlines of vertical mullions and centerline of horizontal at spandrels.

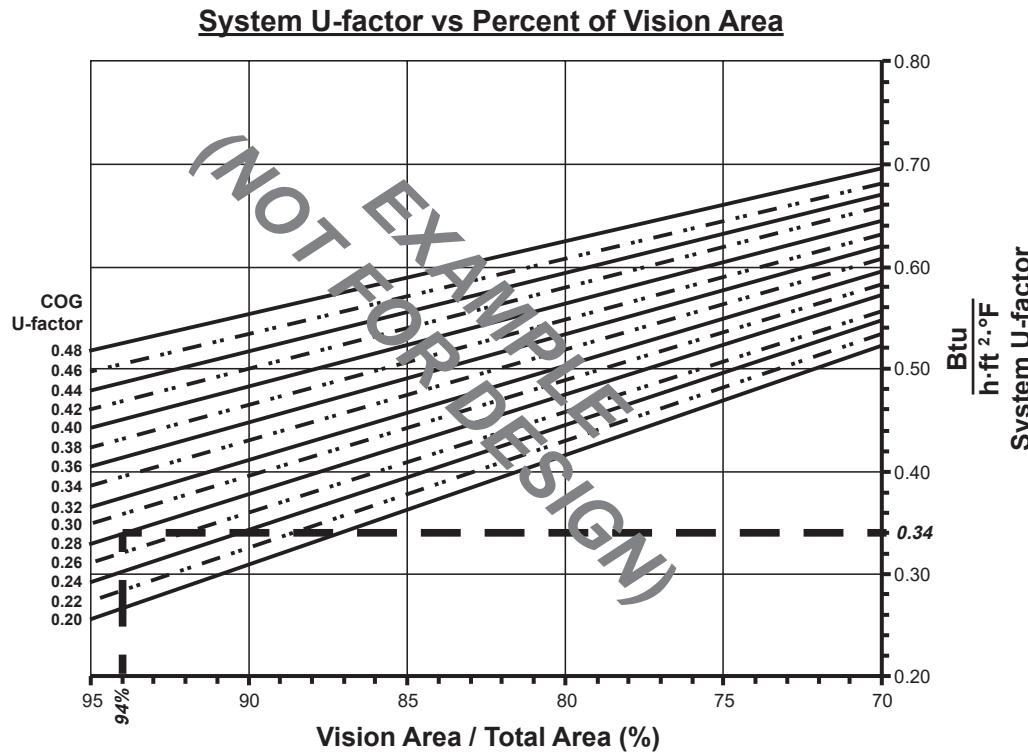
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Vision Area Chart

Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.



Based on a single curtain wall bay of 94% vision glass and center of glass U-factor of 0.28, System U-factor is equal to 0.34 Btu/(h·ft²·°F)

**Aluminum Pressure Plate
1" Double Glazed - Warm-Edge Glazing Spacer**

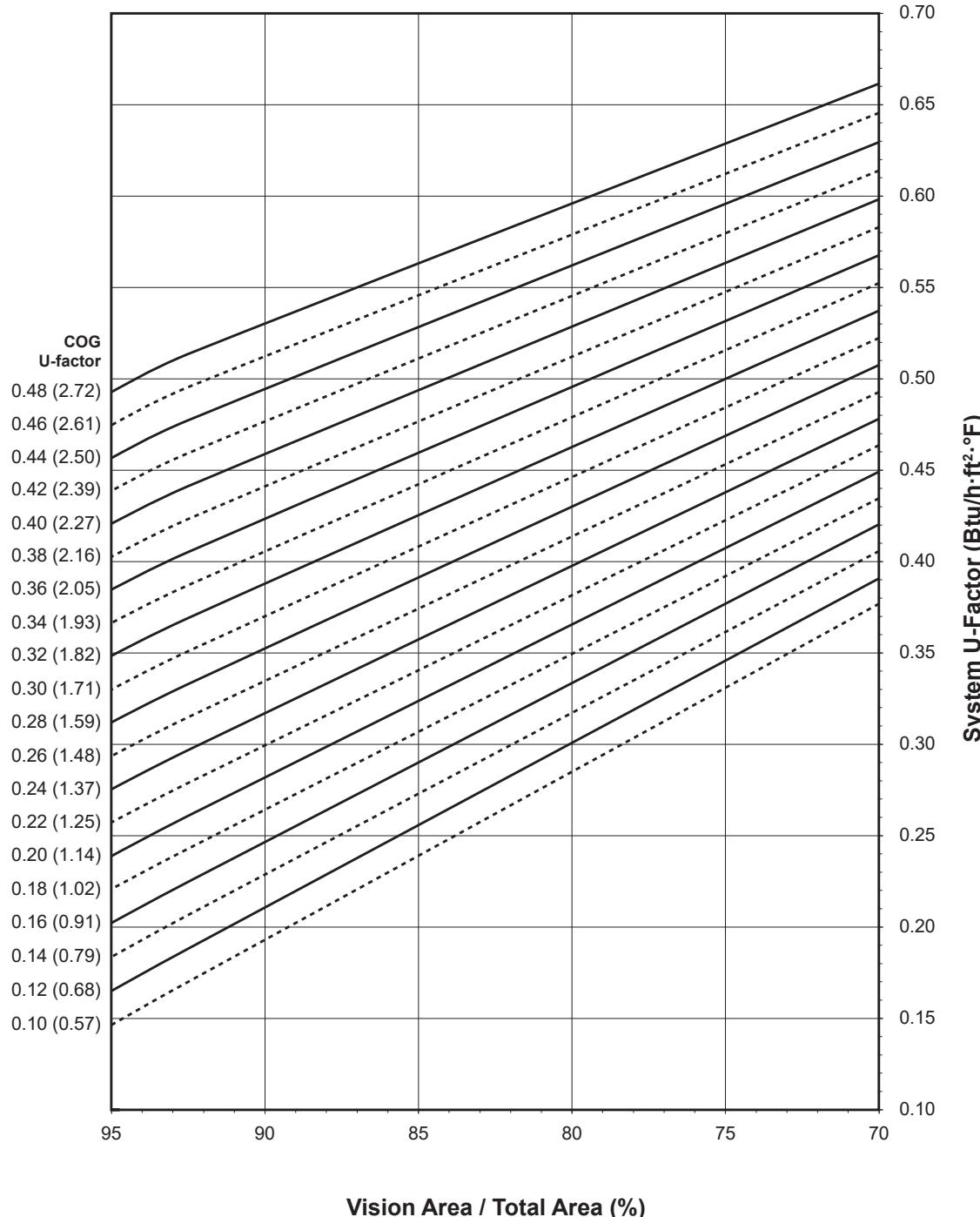
Note:

Values in parentheses are metric.

COG=Center of Glass.

Charts are generated per AAMA 507.

System U-Factor for Vision Glass



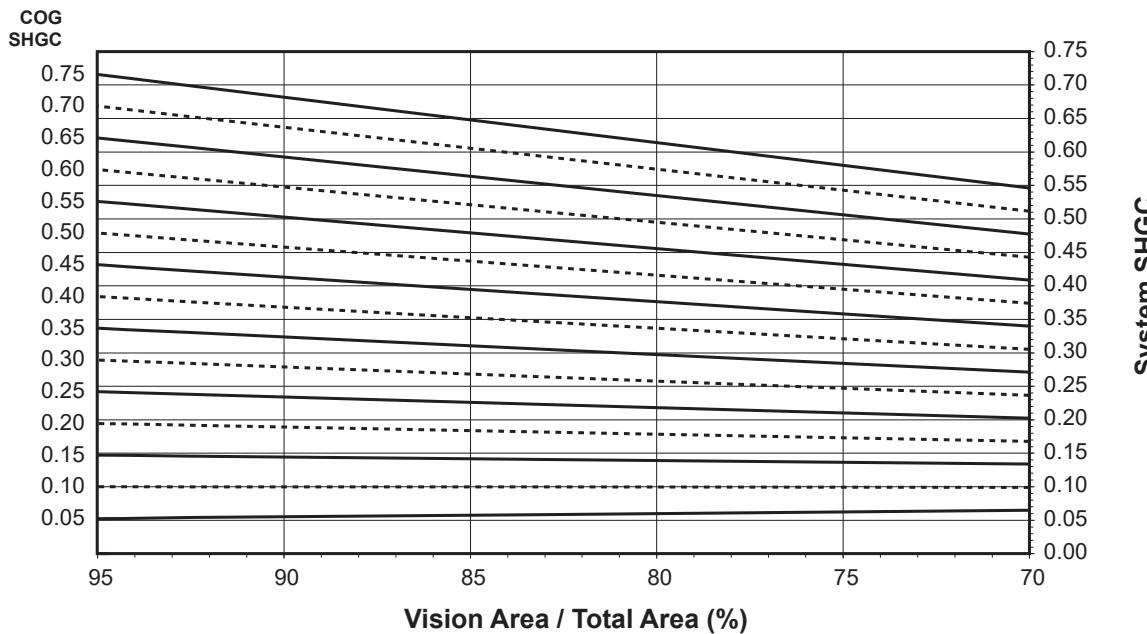
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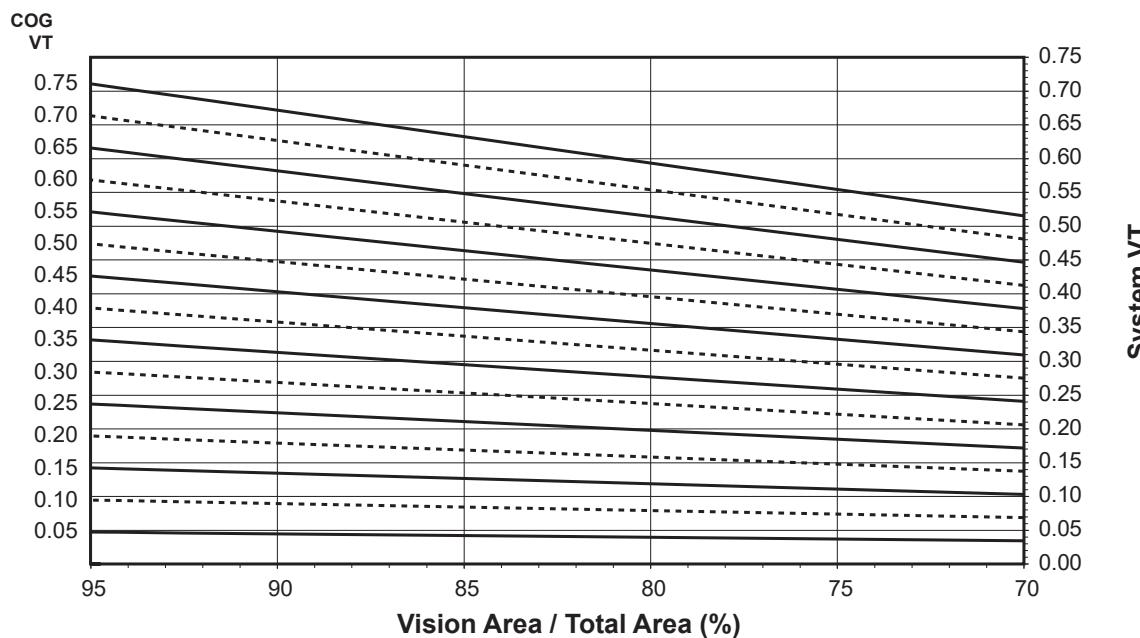
Aluminum Pressure Plate 1" Double Glazed - Warm-Edge Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.

Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.51
0.46	0.50
0.44	0.48
0.42	0.46
0.40	0.44
0.38	0.42
0.36	0.41
0.34	0.39
0.32	0.37
0.30	0.35
0.28	0.33
0.26	0.31
0.24	0.30
0.22	0.28
0.20	0.26
0.18	0.24
0.16	0.22
0.14	0.21
0.12	0.19
0.10	0.17

**Aluminum Pressure Plate
1" Double Glazed
Warm-Edge Glazing Spacer**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.70
0.70	0.65
0.65	0.61
0.60	0.56
0.55	0.51
0.50	0.47
0.45	0.42
0.40	0.38
0.35	0.33
0.30	0.28
0.25	0.24
0.20	0.19
0.15	0.15
0.10	0.10
0.05	0.05

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.69
0.70	0.65
0.65	0.60
0.60	0.55
0.55	0.51
0.50	0.46
0.45	0.41
0.40	0.37
0.35	0.32
0.30	0.28
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.09
0.05	0.05

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

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Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Aluminum Pressure Plate 1" Double Glazed - Aluminum Glazing Spacer

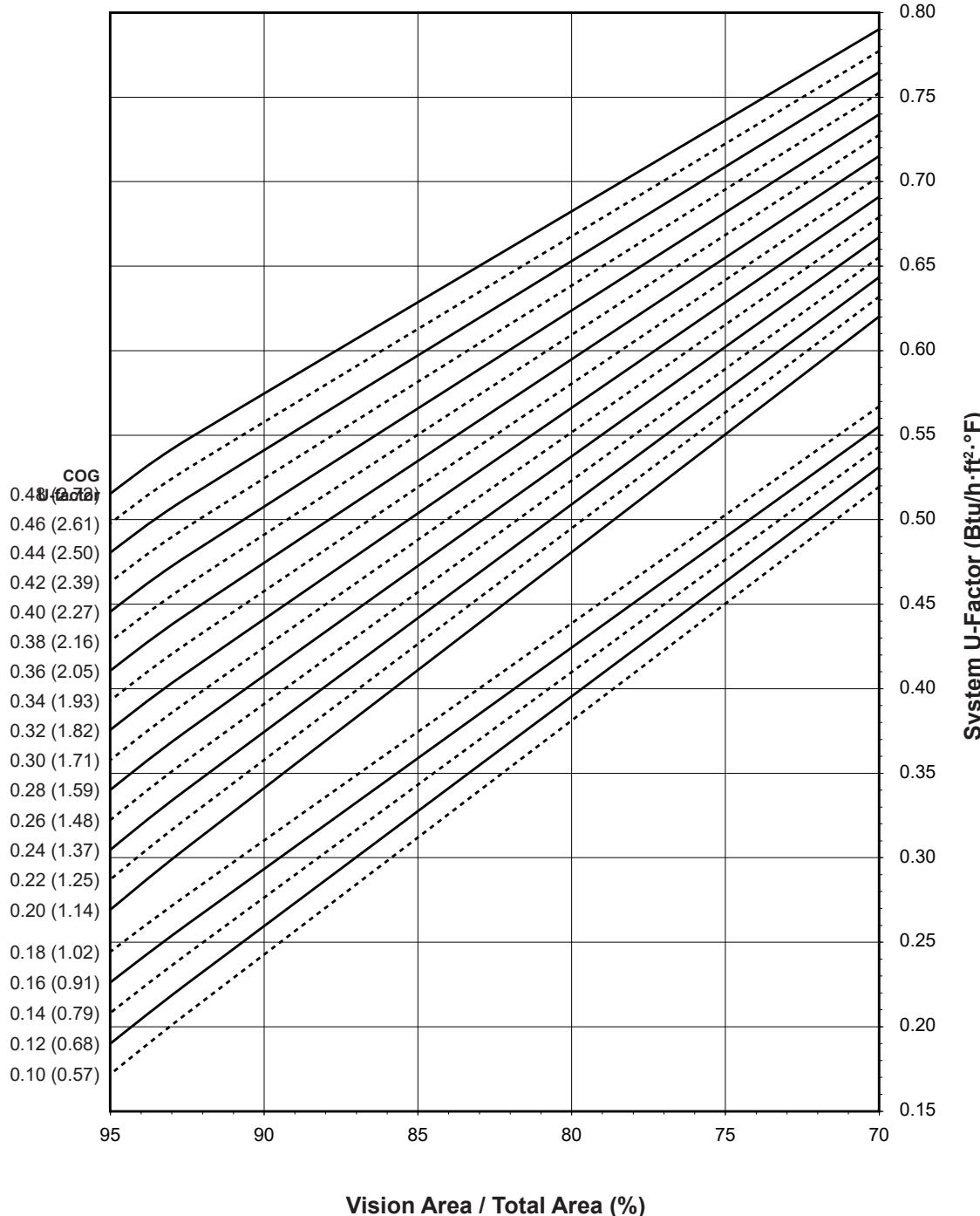
Note:
Values in parentheses are metric.
COG=Center of Glass.
Charts are generated per AAMA 507.

Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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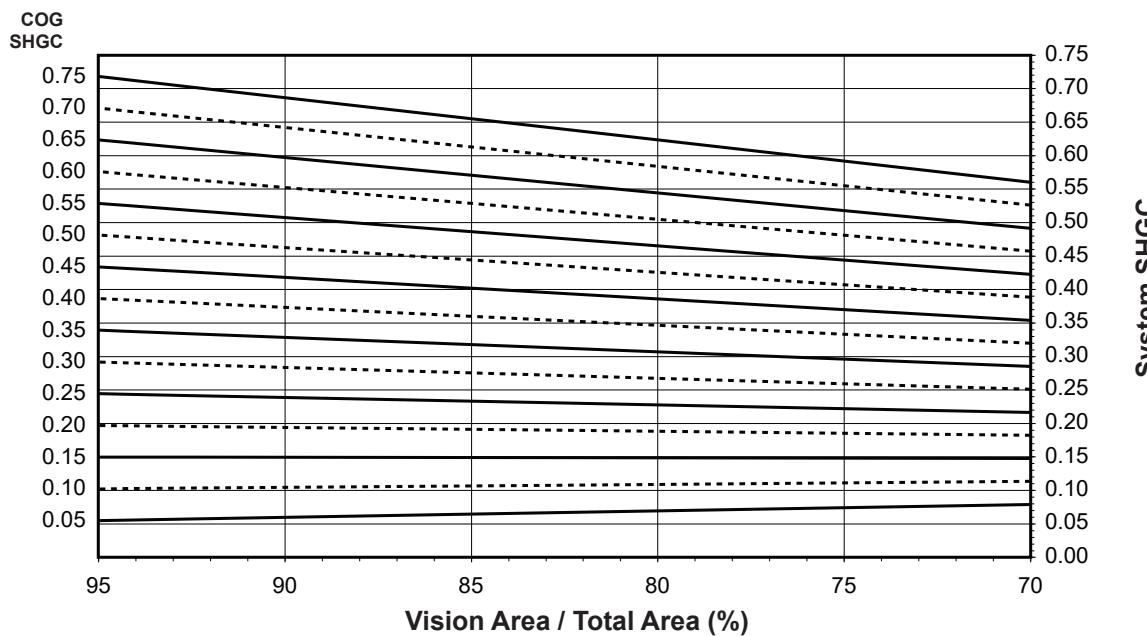
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System U-Factor for Vision Glass



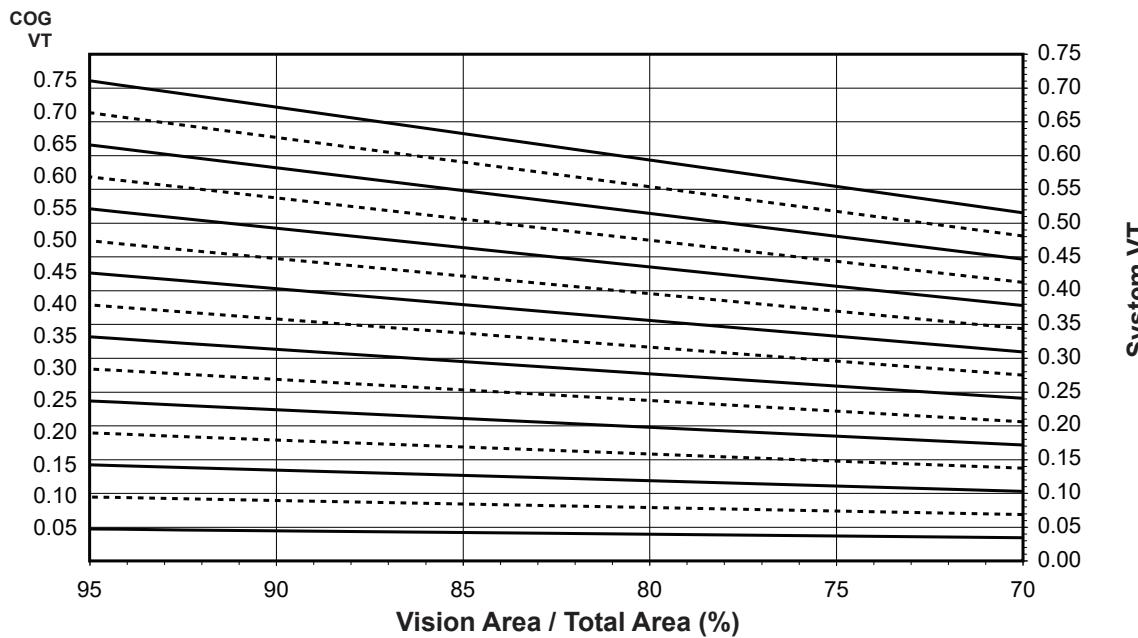
**Aluminum Pressure Plate
1" Double Glazed - Aluminum Glazing Spacer**

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.

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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.55
0.46	0.53
0.44	0.51
0.42	0.50
0.40	0.48
0.38	0.46
0.36	0.44
0.34	0.43
0.32	0.41
0.30	0.39
0.28	0.38
0.26	0.36
0.24	0.34
0.22	0.32
0.20	0.31
0.18	0.28
0.16	0.26
0.14	0.24
0.12	0.23
0.10	0.21

**Aluminum Pressure Plate
1" Double Glazed
Aluminum Glazing Spacer**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.70
0.70	0.66
0.65	0.61
0.60	0.56
0.55	0.52
0.50	0.47
0.45	0.43
0.40	0.38
0.35	0.33
0.30	0.29
0.25	0.24
0.20	0.20
0.15	0.15
0.10	0.10
0.05	0.06

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.69
0.70	0.65
0.65	0.60
0.60	0.55
0.55	0.51
0.50	0.46
0.45	0.41
0.40	0.37
0.35	0.32
0.30	0.28
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.09
0.05	0.05

**Fiberglass Pressure Plate
1" Double Glazed - Warm-Edge Glazing Spacer**

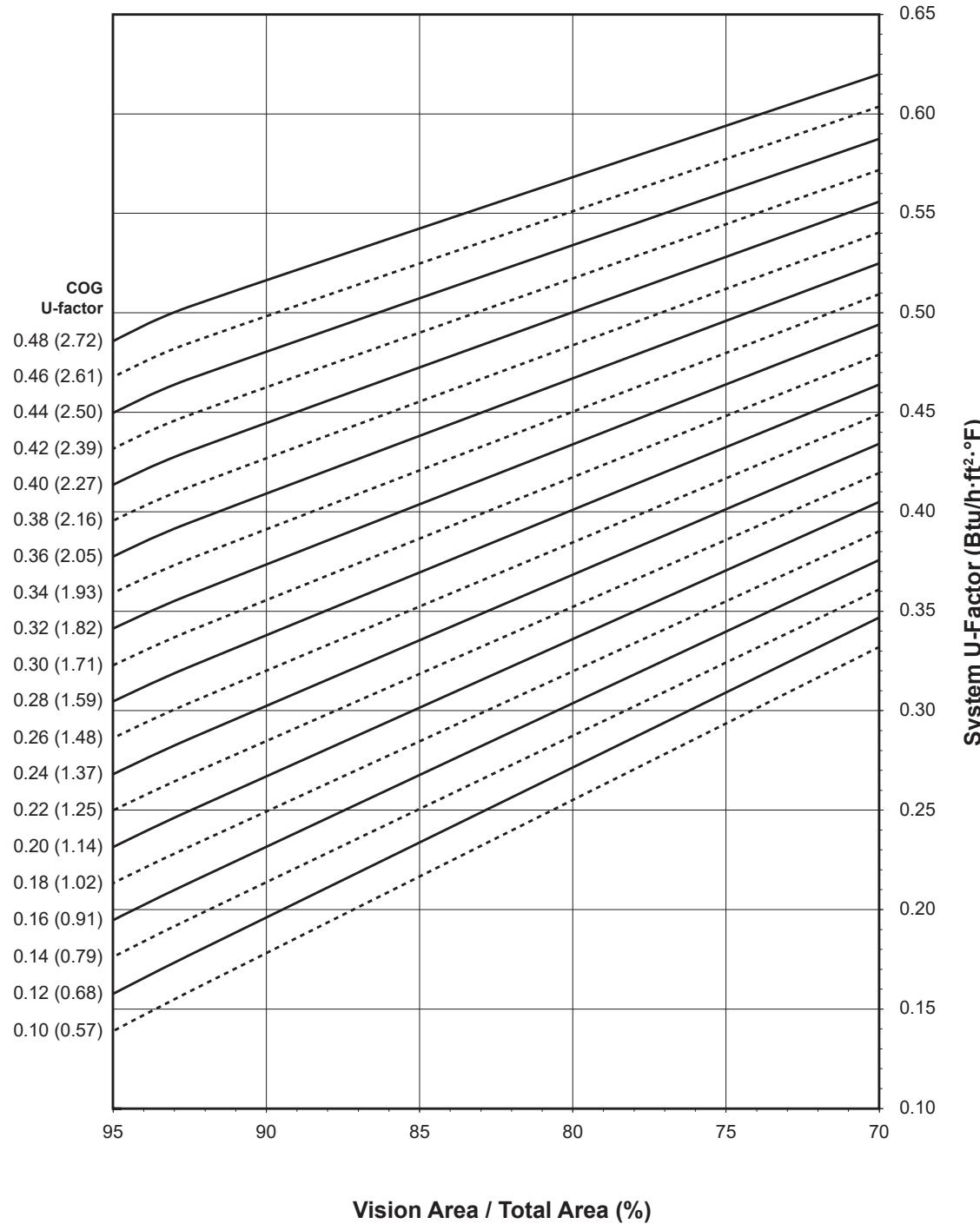
Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-Factor for Vision Glass

**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.

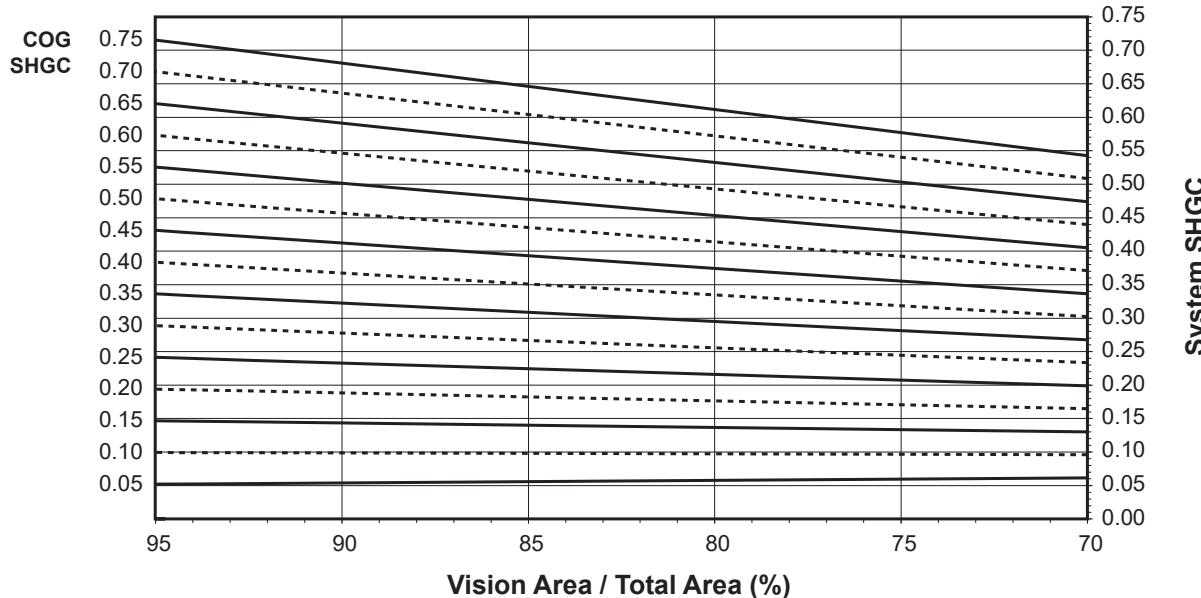
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Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

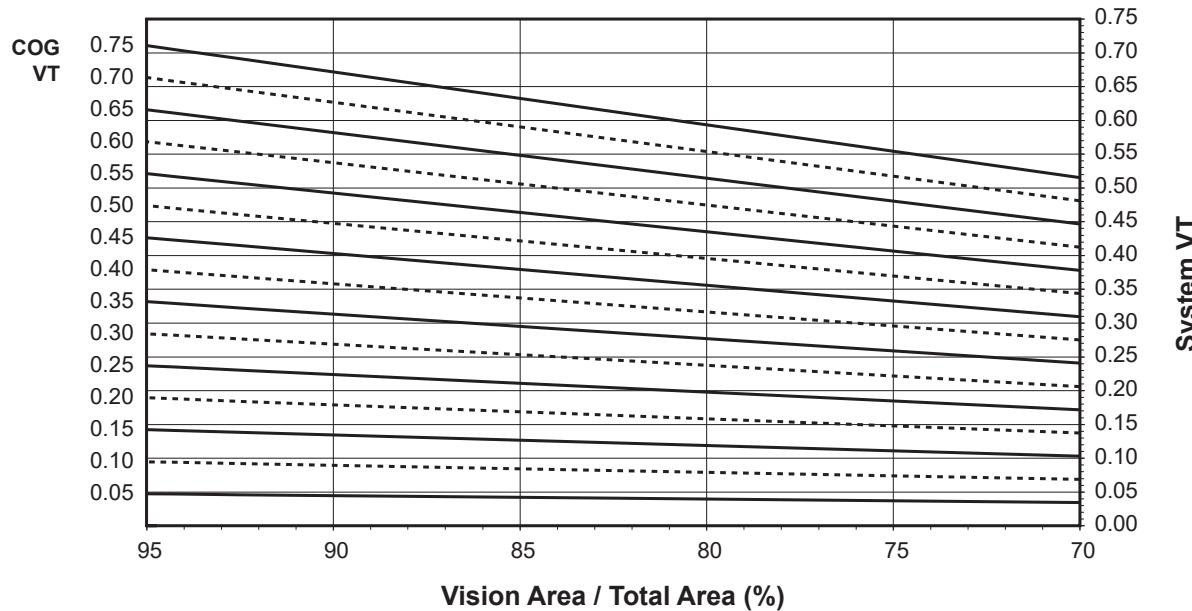
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Fiberglass Pressure Plate 1" Double Glazed - Warm-Edge Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area



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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.50
0.46	0.48
0.44	0.47
0.42	0.45
0.40	0.43
0.38	0.41
0.36	0.39
0.34	0.38
0.32	0.36
0.30	0.34
0.28	0.32
0.26	0.30
0.24	0.29
0.22	0.27
0.20	0.25
0.18	0.23
0.16	0.21
0.14	0.20
0.12	0.18
0.10	0.16

**Fiberglass Pressure Plate
1" Double Glazed
Warm-Edge Glazing Spacer**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.70
0.70	0.65
0.65	0.61
0.60	0.56
0.55	0.51
0.50	0.47
0.45	0.42
0.40	0.38
0.35	0.33
0.30	0.28
0.25	0.24
0.20	0.19
0.15	0.15
0.10	0.10
0.05	0.05

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.69
0.70	0.65
0.65	0.60
0.60	0.55
0.55	0.51
0.50	0.46
0.45	0.41
0.40	0.37
0.35	0.32
0.30	0.28
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.09
0.05	0.05

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Fiberglass Pressure Plate 1" Double Glazed - Aluminum Glazing Spacer

Note:

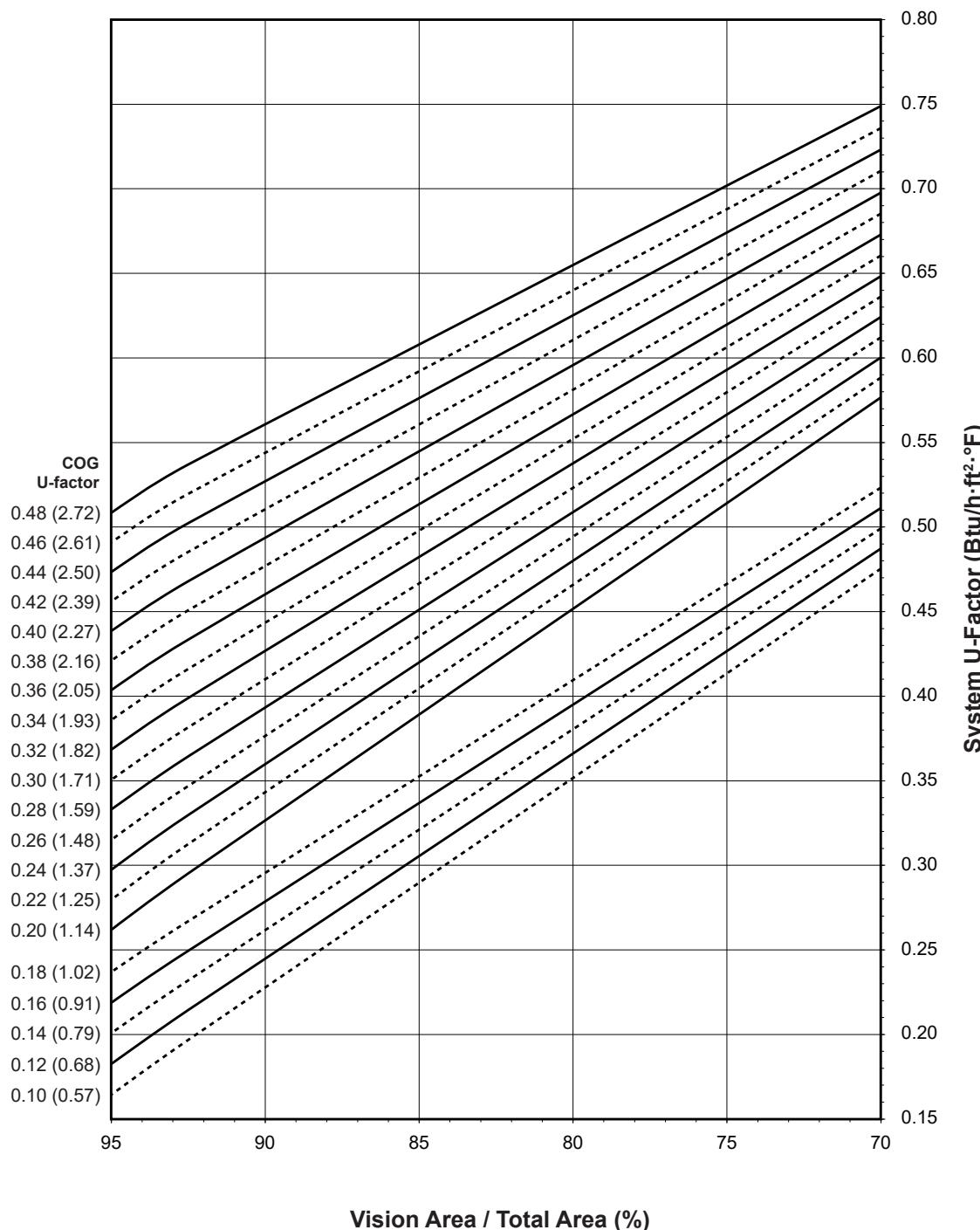
Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

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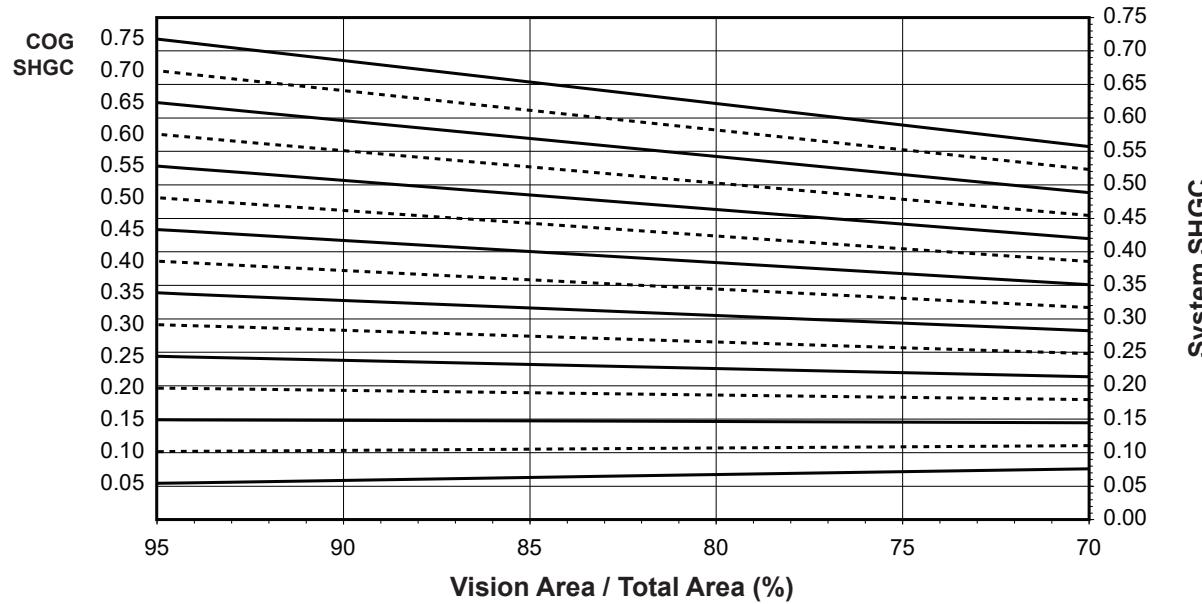
Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted.

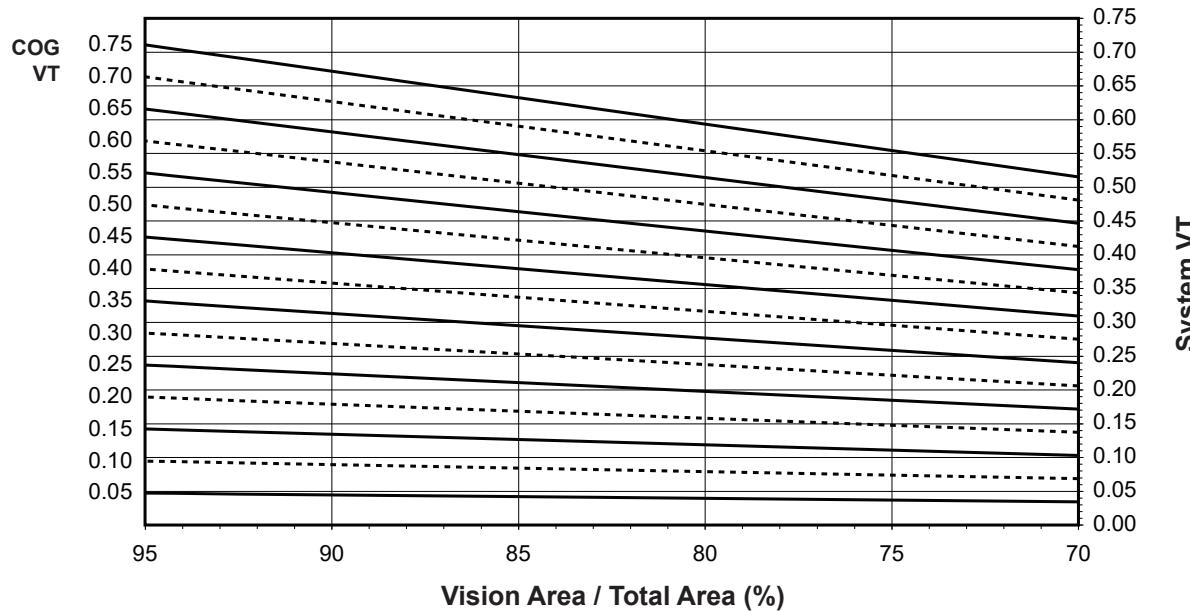
Glass properties are based on center of glass values and are obtained from your glass supplier.

**Fiberglass Pressure Plate
1" Double Glazed - Aluminum Glazing Spacer**

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area



Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.54
0.46	0.52
0.44	0.50
0.42	0.49
0.40	0.47
0.38	0.45
0.36	0.43
0.34	0.42
0.32	0.40
0.30	0.38
0.28	0.36
0.26	0.35
0.24	0.33
0.22	0.31
0.20	0.30
0.18	0.27
0.16	0.25
0.14	0.23
0.12	0.21
0.10	0.20

**Fiberglass Pressure Plate
1" Double Glazed
Aluminum Glazing Spacer**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.70
0.70	0.66
0.65	0.61
0.60	0.56
0.55	0.52
0.50	0.47
0.45	0.43
0.40	0.38
0.35	0.33
0.30	0.29
0.25	0.24
0.20	0.19
0.15	0.15
0.10	0.10
0.05	0.06

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.69
0.70	0.65
0.65	0.60
0.60	0.55
0.55	0.51
0.50	0.46
0.45	0.41
0.40	0.37
0.35	0.32
0.30	0.28
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.09
0.05	0.05

**Aluminum Pressure Plate
1-3/4" Triple Glazed - Warm-Edge Glazing Spacer**

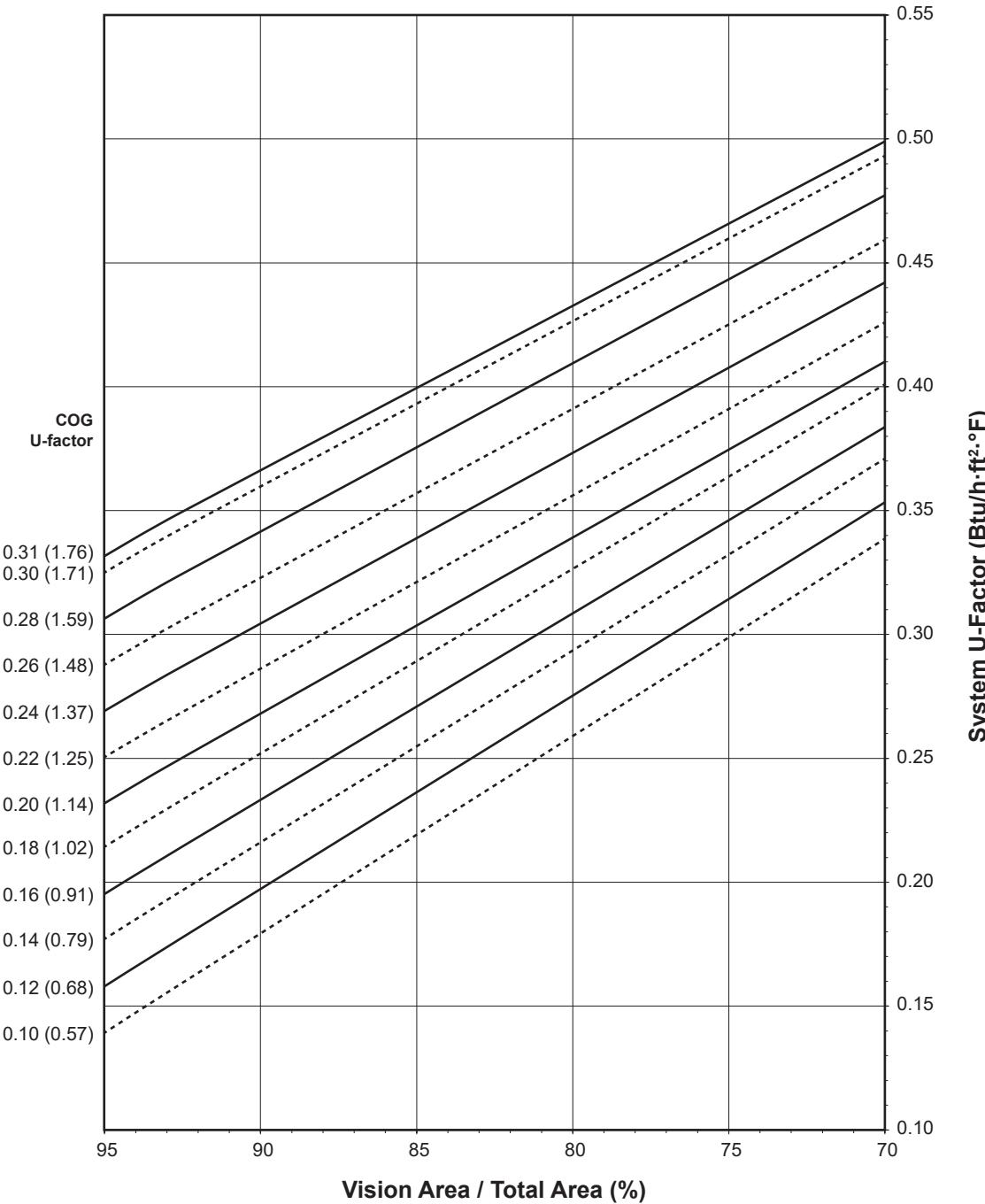
Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-Factor for Vision Glass

**Notes for System U-Factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values (winter conditions) and are obtained from your glass supplier.

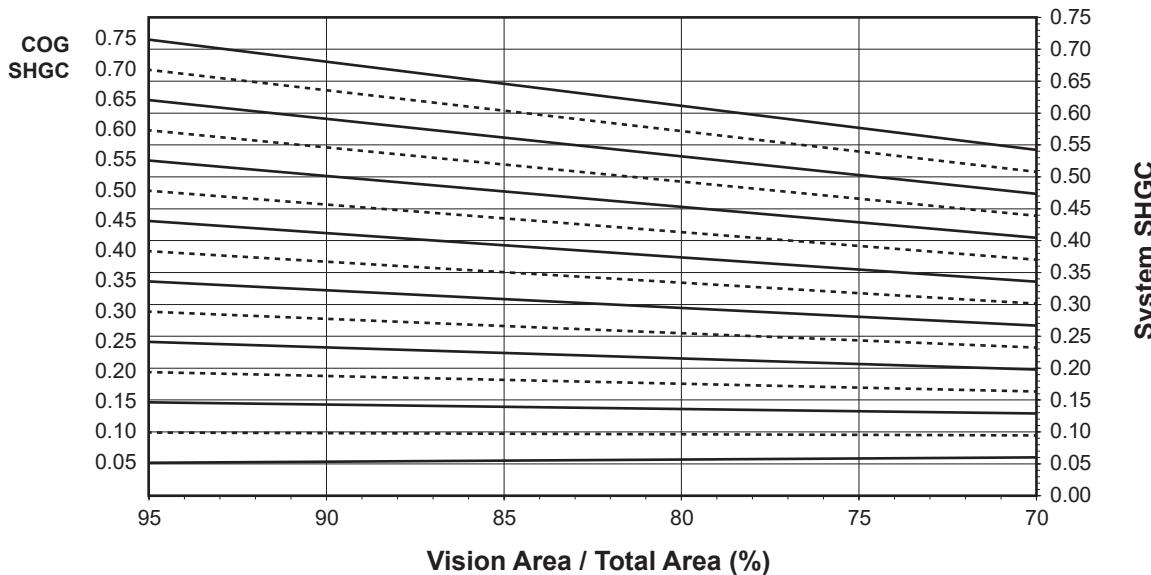
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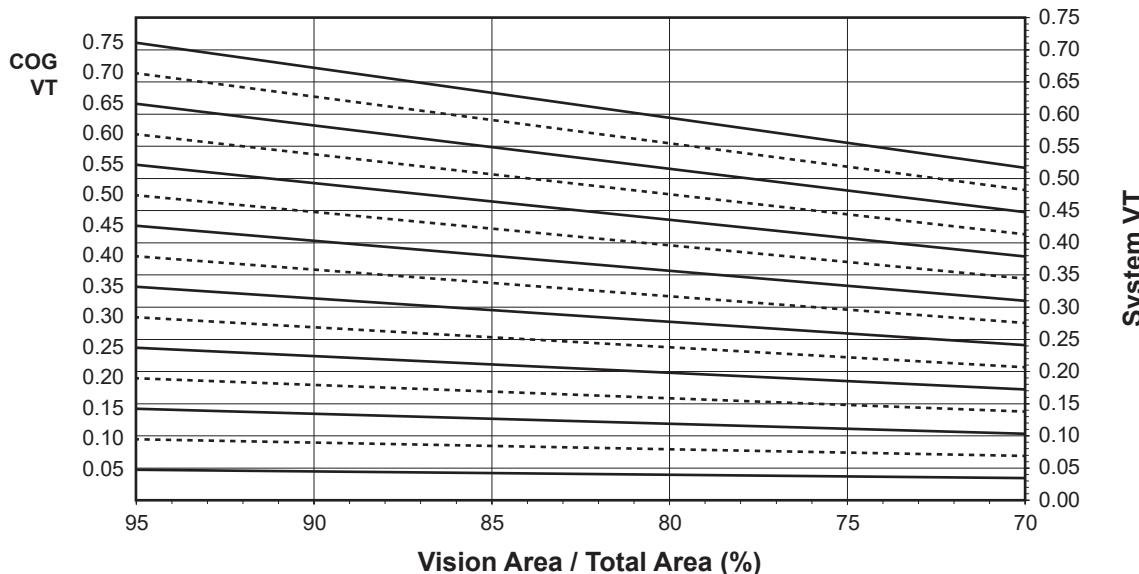
Aluminum Pressure Plate 1-3/4" Triple Glazed - Warm-Edge Glazing Spacer

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.

Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.31	0.35
0.30	0.34
0.28	0.32
0.26	0.31
0.24	0.29
0.22	0.27
0.20	0.25
0.18	0.23
0.16	0.21
0.14	0.20
0.12	0.18
0.10	0.16

**Aluminum Pressure Plate
1-3/4" Triple Glazed
Warm-Edge Glazing Spacer**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.70
0.70	0.65
0.65	0.61
0.60	0.56
0.55	0.51
0.50	0.47
0.45	0.42
0.40	0.38
0.35	0.33
0.30	0.28
0.25	0.24
0.20	0.19
0.15	0.14
0.10	0.10
0.05	0.05

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.69
0.70	0.65
0.65	0.60
0.60	0.55
0.55	0.51
0.50	0.46
0.45	0.41
0.40	0.37
0.35	0.32
0.30	0.28
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.09
0.05	0.05

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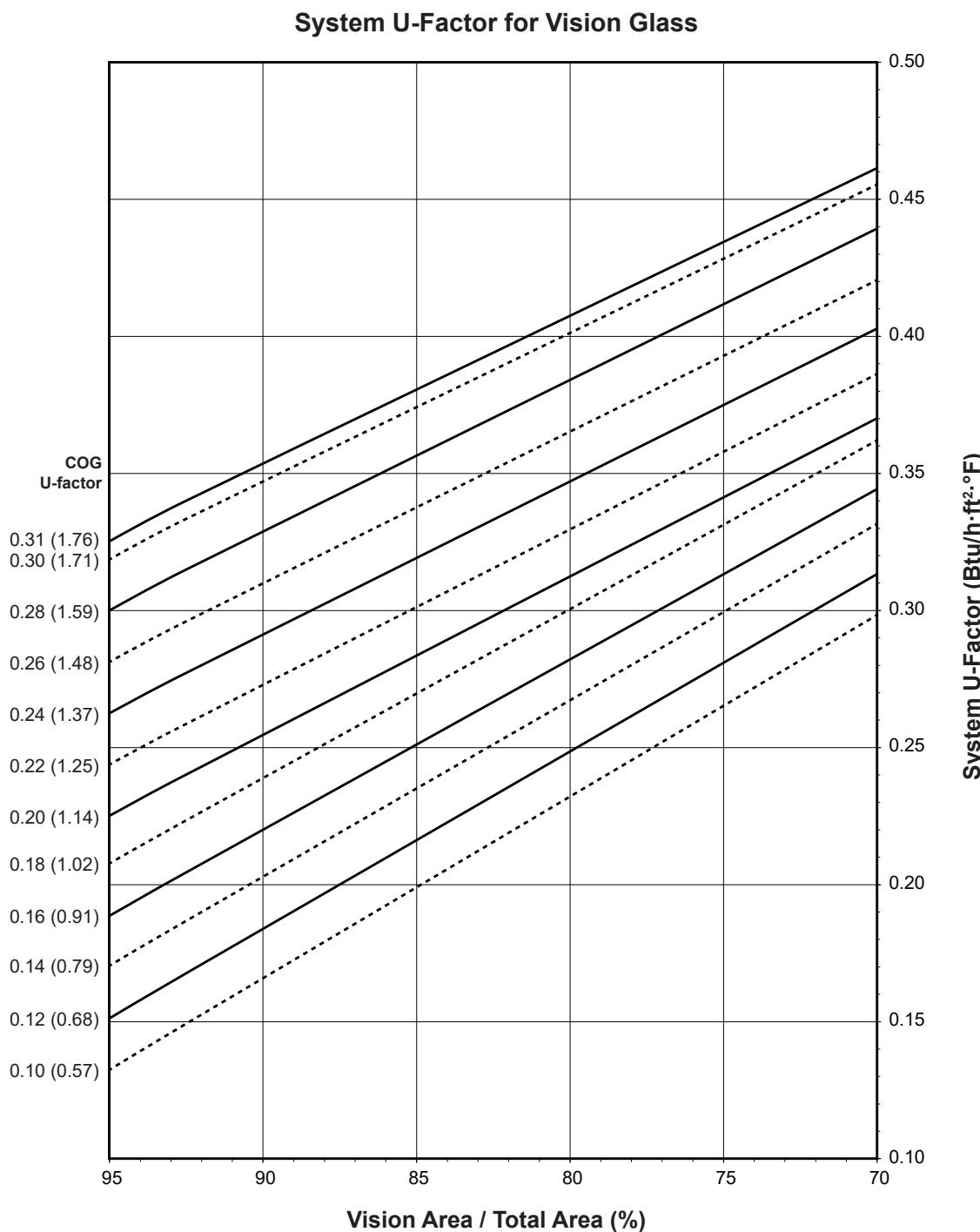
Fiberglass Pressure Plate 1-3/4" Triple Glazed - Warm-Edge Glazing Spacer

Note:

Values in parentheses are metric.
COG = Center of Glass.
Charts are generated per AAMA 507

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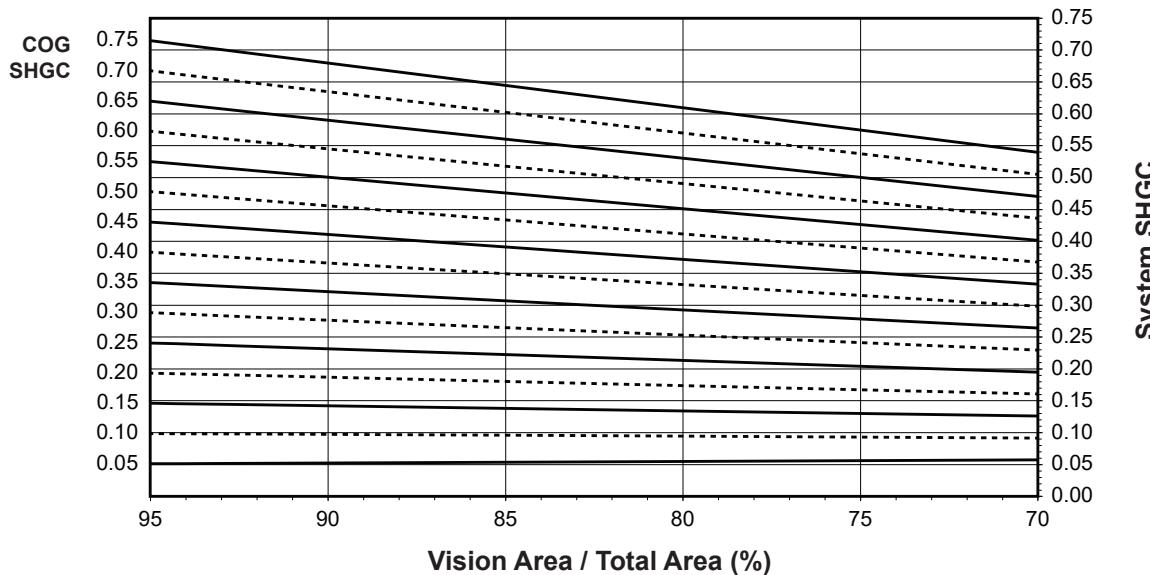
Notes for System U-Factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values (winter conditions) and are obtained from your glass supplier.

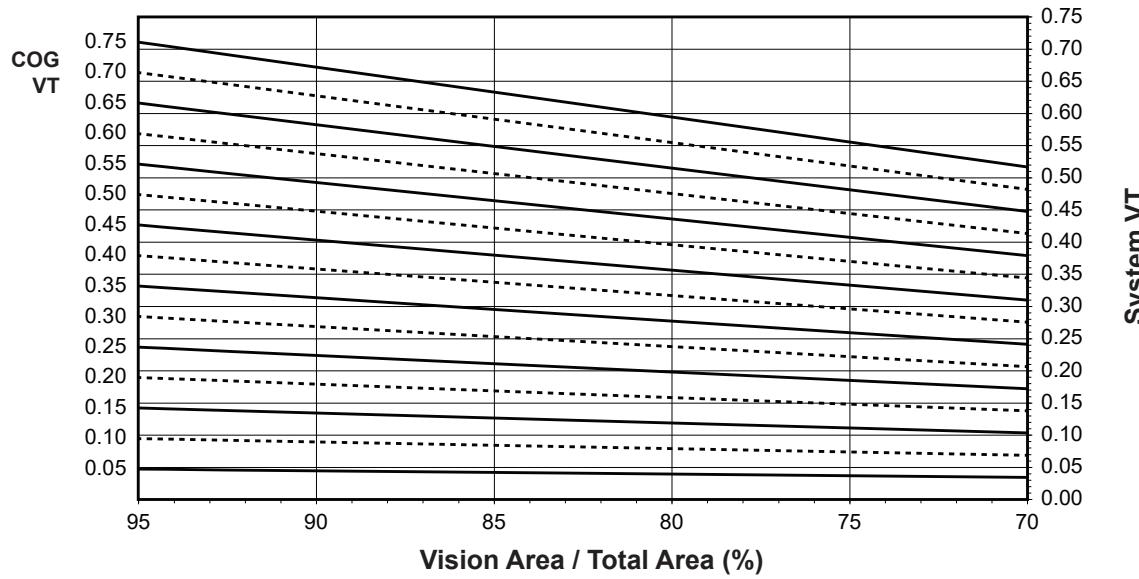
**Fiberglass Pressure Plate
1-3/4" Triple Glazed - Warm-Edge Glazing Spacer**

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



Charts are generated per AAMA 507.

System Visible Transmittance (VT) vs Percent of Vision Area



Charts are generated per AAMA 507.

Laws and building and safety codes governing the design and use of Kawneer products, such as glazed entrance, window, and curtain wall products, vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.31	0.34
0.30	0.33
0.28	0.31
0.26	0.30
0.24	0.28
0.22	0.26
0.20	0.24
0.18	0.22
0.16	0.20
0.14	0.19
0.12	0.17
0.10	0.15

**Fiberglass Pressure Plate
1-3/4" Triple Glazed
Warm-Edge Glazing Spacer**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 2,000 mm wide by 2,000 mm high (78-3/4" by 78-3/4").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.70
0.70	0.65
0.65	0.60
0.60	0.56
0.55	0.51
0.50	0.47
0.45	0.42
0.40	0.37
0.35	0.33
0.30	0.28
0.25	0.24
0.20	0.19
0.15	0.14
0.10	0.10
0.05	0.05

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.69
0.70	0.65
0.65	0.60
0.60	0.55
0.55	0.51
0.50	0.46
0.45	0.41
0.40	0.37
0.35	0.32
0.30	0.28
0.25	0.23
0.20	0.18
0.15	0.14
0.10	0.09
0.05	0.05

CONDENSATION RESISTANCE

Glazing Infill	Pressure Plate Type	Condensation Resistance Factor (CRF) AAMA 1503		Temperature Index (TI) CSA A440-0	
		Frame	Glass	Frame	Glass
1" Double	Aluminum	81	73	75	67
	Fiberglass	80	73	75	67
1-3/4" Triple	Aluminum	82	75	73	67

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